## Parts Catalog

# TURBO JET ENGINES TYPE 1-16-6

PUBLISHED UNDER JOINT AUTHORITY OF THE COMMANDING GENERAL,
ARMY AIR FORCES, THE CHIEF OF THE BUREAU OF AERONAUTICS,
AND THE AIR COUNCIL OF THE UNITED KINGDOM

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AN 02-105AB-4

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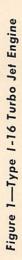
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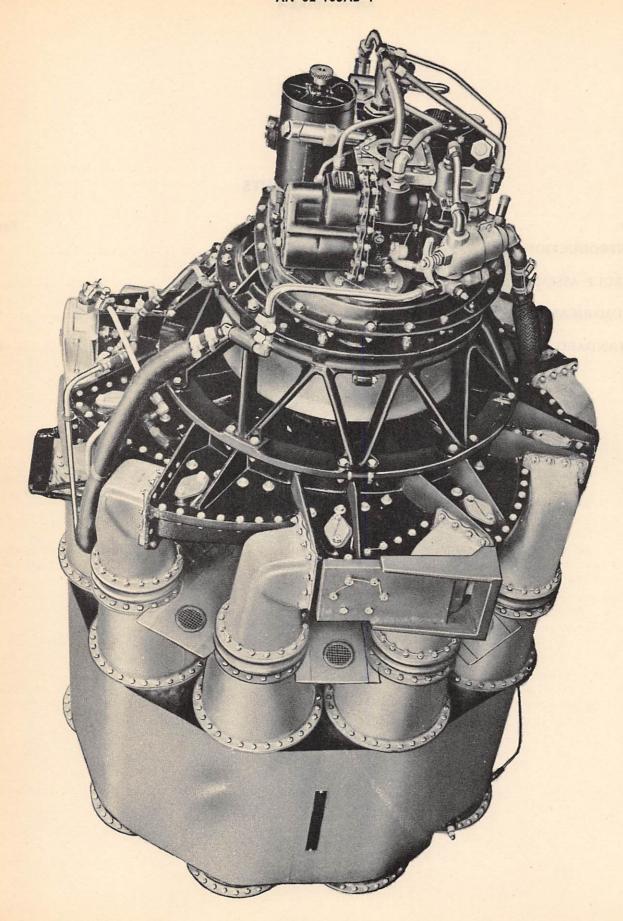
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#### SECTION I

#### INTRODUCTION

1. This parts catalog includes a list of subassemblies and detail parts of the Navy Type I-16-6 turbo jet engine manufactured by the General Electric Company, Schenectady, New York.

#### 2. ARRANGEMENT OF PARTS CATALOG.

- a. The GROUP ASSEMBLY PARTS LIST contains a systematic breakdown of the I-16-6 engine into its major component assemblies. Relationship of these assemblies to one another is shown by proper indentation. An illustration showing each assembly, subassembly and component part is included in this list. Index numbers with leaders are used on the illustrations and these numbers are identical with those to the GROUP ASSEMBLY PARTS LIST. Index numbers are applied only to procurable parts.
- b. One illustration suffices for more than one design of a particular assembly provided the differences are slight.
- c. In general, parts of welded assemblies are not listed separately. It is intended that the complete welded assembly be used for replacement. Certain other assemblies are not broken down into component parts as it is not considered practical to have these parts replaced in the field. Where replacement is necessary the complete subassembly should be used.
- d. In the GROUP ASSEMBLY PARTS LIST each illustration has a consecutive and complete parts list and where a breakdown of the major assembly cannot be shown on the same illustration a cross-reference is used to show on what illustration this assembly is broken down.
- e. Where a major assembly is listed in its entirety only, the note (see figure ...), will follow the nomenclature of the parts and will give the figure number of the illustration on which it is shown exploded into its

procurable component parts. On that illustration, where the part is shown in breakdown form, the major assembly part number will be repeated and the word "Ref" will be written in the UNITS PER ASSY column and then broken down.

#### 3. NUMERICAL PARTS LIST.

Section III is a numerical list of the General Electric and vendor's part numbers, as well as the AAF and the Army-Navy Standard part numbers. These are all arranged in numerical order with figure and index number reference. Also provided is the total quantity required per engine. This list can be used as an index to the Group Assembly Parts List.

#### 4. STANDARD PARTS LIST.

Section IV consists of AAF and Army-Navy Standard Parts List in numerical order. Also provided is the attaching quantity required to hold one assembly to another. In most cases the attaching quantity is the total quantity used in the engine.

#### 5. HOW TO USE THE PARTS CATALOG.

- a. When you know what the part looks like, such as figure number 12, index number 8, and you want to find its part number and nomenclature, refer to the Group Assembly Parts List. Upon investigation we find that figure number 12 index number 8 is 8439703 and its nomenclature is clutch assembly.
- b. When you know the number of the part, such as 8439703 and you want to find what it looks like, look in the Numerical Parts List and find its figure and index number reference. Turn to the illustration as directed by the Numerical Parts List and under the index number you will find what the part looks like.

## SECTION II GROUP ASSEMBLY PARTS LIST

- I - I - I - I - I - I - I - I - I - I				
Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
	TURBO J	ET ENGINE (FIG. 2 THROUGH 7)		
1	I-16-6	Turbo Jet Engine		1
2	8439500	Rotor Assy (See figure 8)		1
3-1	8439688	Accessories and Drive Assy (See figure 9)		1
3-2	6688873	Gasket-Gear casing		1
3-3	8439211	Shaft—Coupling		1
3-4	8439731	Bearing Assy —Compressor (See figure 32)		î
3-5	8468255	Washer—Lock		1
3-6	AN74-6	Bolt		Ř
3-7	8439687	Support Assy—Compressor Bearing (See figure 33)		1
3-8	AN960C416	Washer		26
3-9	AN4-11	Bolt		13
3-10	AN310-4	Nut-Castle		13
3-11	AN380C2-2	Pin-Cotter		13
3-12	6652974	Ring Assy —Truss		1
3-12A	6652974P3	Ring—Plain truss		1
3-12B	6652974P4	Ring—Milled truss		1
3-12C	AN960C516	Washer		16
3-12D	AN5-13	Bolt		16
3-12E	6688809P2	Bolt		4
JILL	000000912	Bott and the second of the sec		4

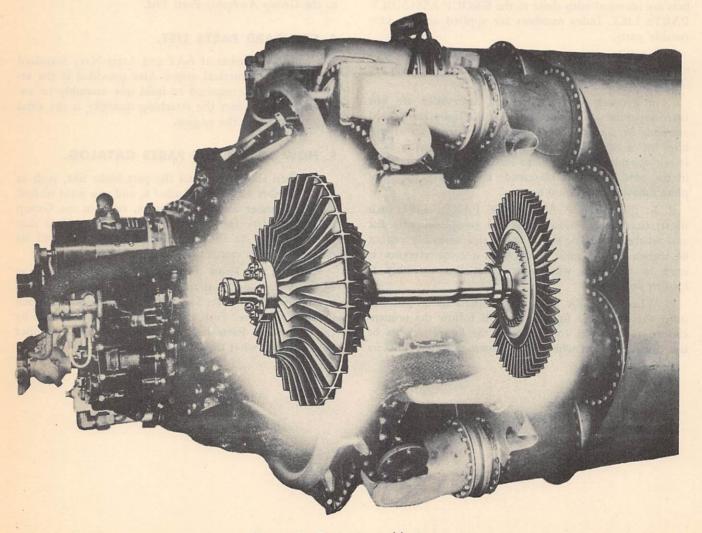


Figure 2—Basic Assembly Part I

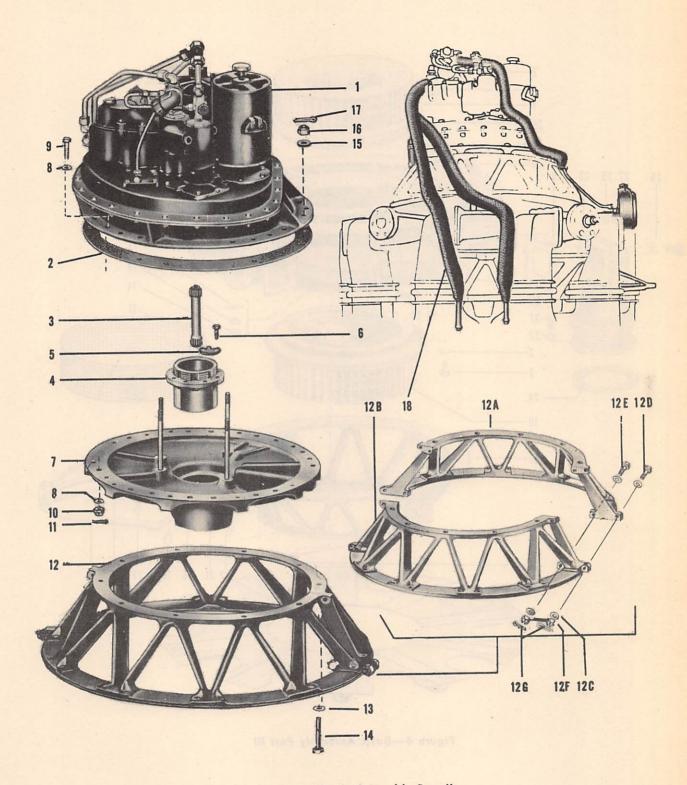


Figure 3—Basic Assembly Part II

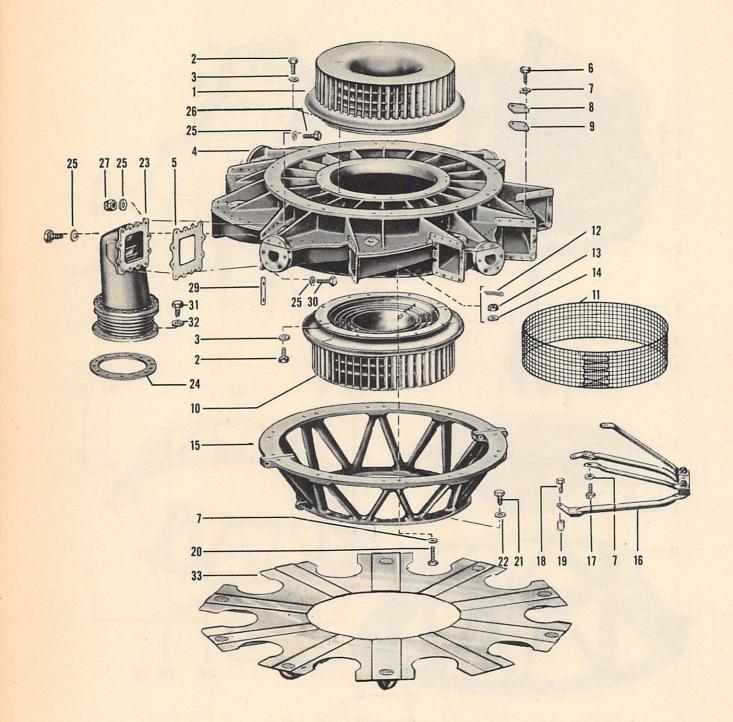


Figure 4—Basic Assembly Part III

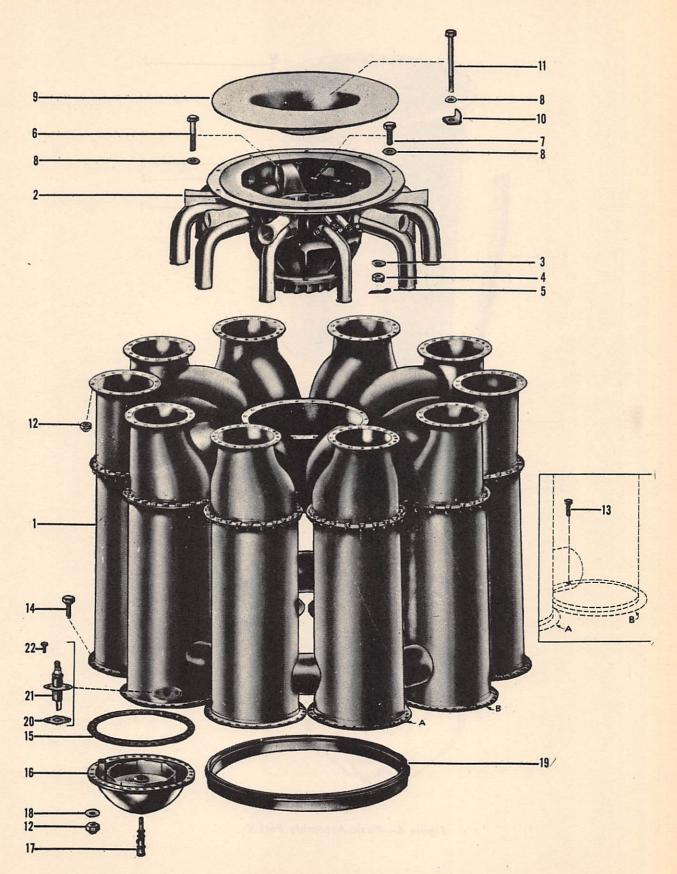


Figure 5—Basic Assembly Part IV

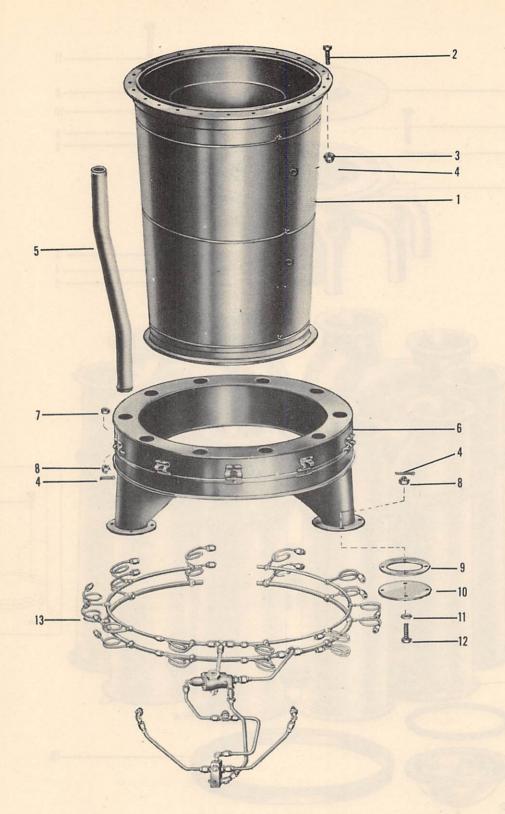


Figure 6—Basic Assembly Part V

igure and Index No.	Part Number	1 2 3 4 5 6 7 Nomenclature	Usage Code	Units per Assy
	TURBO .	JET ENGINE (FIG. 2 THROUGH 7)—Continued		
3-12F	AN310-5	Nut—Castle		8
3-12G	AN380C2-2	Pin—Cotter		8
3-13	8436909	Washer		10
3-14 3-15	AN6-25	Bolt		10
3-16	AN960C616 AN310-6	Washer		10
3-17	AN380C3-3	Nut—Castle Pin—Cotter		10
3-18	8439627	Piping Assy —Outside		10
4-1	8439742	Vane and Screen Assy —Compressor front inlet (See figure 34)		1
4-2	AN74-5	Bolt		1
4-3	AN960C416	Washer		12
4-4	8439446	Casings Assy —Compressor (See figure 35)		1
4-5 4-6	8439027P2	Gasket—Compressor elbow		10
4-6	AN74-4 AN960C516	Bolt Washer		20
4-8	8468105	Cover—Front casing		20
4-9	6688852P1	Gasket—Cabin manifold stack		10
4-10	8439743	Vane Assy —Compressor rear inlet (See figure 36)		10
4-11	8439149	Screen installation—Compressor rear inlet (See figure 37)		1
4-3	AN960C416	Washer		12
4-2	AN74-5	Bolt		12
4-12 4-13	AN380C2-2	Pin—Cotter		40
4-14	AN310-5 6688757-3	Nut—Castle Washer—Conical		40
4-15	6652974	Ring Assy—Truss		40
4-16	8439822	Attachment Assy —Lifting		1
4-7	AN960C516	Washer		1 2
4-17	AN5-16	Bolt		2
4-18	AN6-24	Bolt		2
4-19 4-7	8468674	Spacer		2
4-20	AN960C516 AN5-15	Washer		38
4-21	AN6-17	Bolt Bolt		38
4-22	8436909	Washer		8
4-23	8439810	Elbow and Joint Assy —Compressor (See figure 38)		8
4-24	6652869	Gasket—Expansion joint rear		10
1-25	AN960C10	Washer		140
1-26 1-27	AN3-7	Bolt		60
1-28	AN310-3 8468235	Nut—Castle Bolt		60
1-29	8461545	Pin—Discharge flange		20
-30	AN73-4	Bolt		10
1-25	AN960C10	Washer		40
1-31	AN3-4	Bolt		180
1-32	AN960C10L	Washer		290
1-25	AN960C10	Washer		70
i-33	8439800	Baffle Assy—Air (See figure 39)		1
5-2	8439507 8439832	Combustion Assy—(See figures 40 and 41)		1
5-3	AN960C616	Support and Bearing Assy —Turbine (See figure 42) Washer		1
5-4	AN310-6	Nut-Castle		10
5-5	AN380C3-3	Pin-Cotter		10
5-6	AN74-37	Bolt		4
5-7	AN74-24	Bolt		16
5-8 5-9	AN960C416	Washer		20
5-10	8469091 8468641	Baffle—Air, turbine bearing Clip—Thermocouple		1
5-8	AN960C416	Washer		1
5-11	AN74-54	Bolt		3
5-12	AN310-3	Nut-Castle		180
5-13	8468613	Bolt		10
5-14	AN3-4	Bolt		290
5-15	6652870	Gasket		10
5-16	8439471	Dome Assy		10
5-17	8439621	Nozzle Assy — Duplex fuel (See figure 45)		10
5-18	AN960C10	Washer		290
5-12	AN310-3	Nut-Castle		290
5-19	8436848	Ring—Turbine shroud		1
5-20	8468609	Gasket-Spark plug flange		2
5-21	8439724	Spark Plug		2
5-22	AN74-3	Bolt		4
5-1	8439380	Cone Assy-Exhaust (See figure 46)		1
6-2				

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage per Code Assy
	TURBO	JET ENGINE (FIG. 2 THROUGH 7)—Continued	
6-3 6-4 6-5 6-6 6-7 6-8 6-4 6-9 6-10 6-8 6-4 6-11 6-12 6-13 7-1 7-2	8468269 AN380C2-2 8439468 8439454 AN360-3 AN310-3 AN380C2-2 8468120 8468273 AN310-3 AN380C2-2 AN960C10L AN3-5 8439689 8439716 6688763	Nut Pin—Cotter Connector—Cooling air manifold Manifold Assy—Cooling air Nut Nut—Castle Pin—Cotter Gasket Cover Nut—Castle Pin—Cotter Washer Bolt Piping Assy—Fuel and chamber drain (See figure 47) Sheathing Assy Spring	36 36 10 1 10 10 10 11 4 4 4 4 1 1 1 6
		ROTOR ASSY (FIG. 8)	
2 8-1 8-1A 8-1B 8-2 8-3 8-4 8-4A 8-4B 8-4B1 8-4B2 8-4B3	8439500 8439501 8439499 8402887 6688805 8439756 8439440 8439427 8439436 8439436 8439436-1 8468224 6688912-1	Rotor Assy Wheel and Bucket Assy Wheel and Shaft Bucket Slinger—Turbine oil Bearing—Turbine ball Shaft Assy—Impeller rear Collar—Shaft Shaft Assy Shaft Screw—Set Pin—Locking	Ref.  1 1 54 1 1 1 1 1 1 4 4

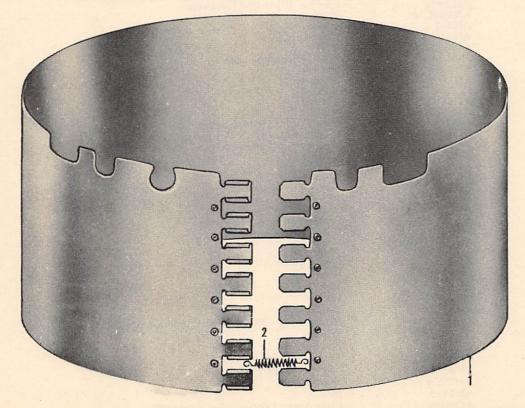


Figure 7—Basic Assembly Part VI

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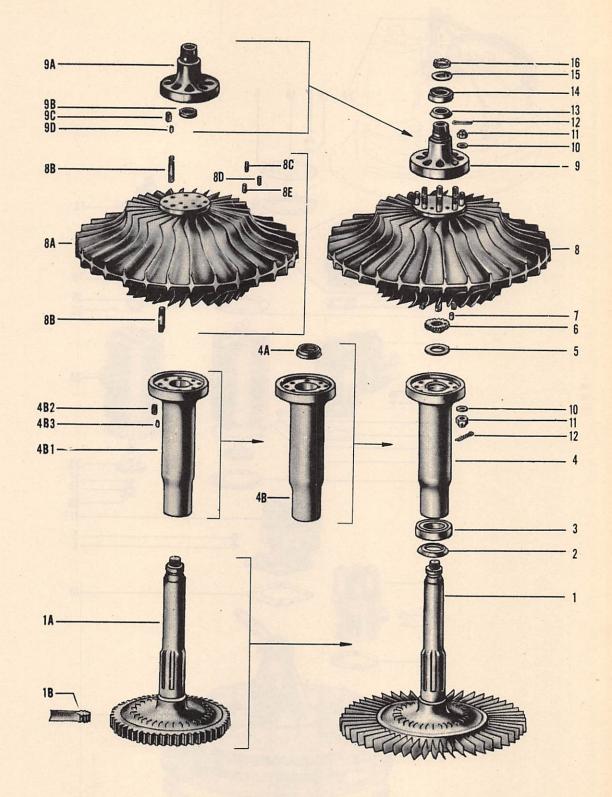


Figure 8-Exploded View of Rotor Assembly

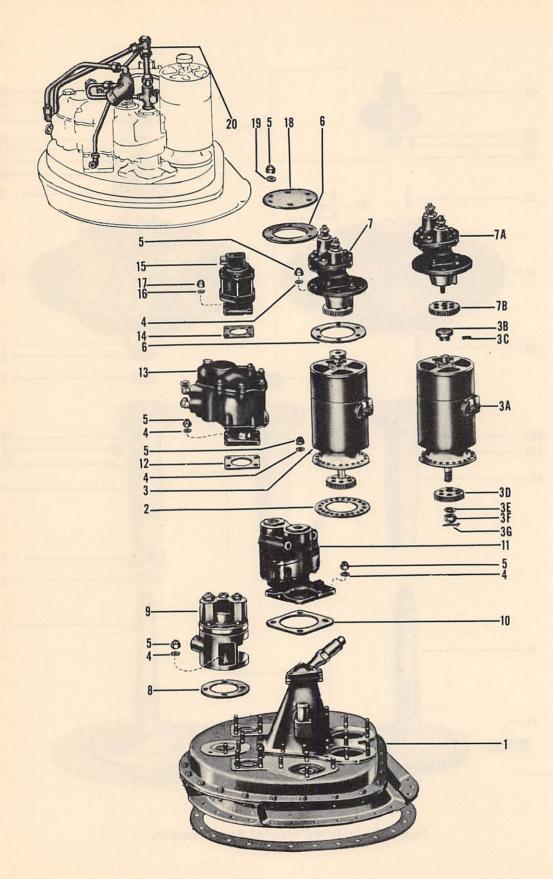


Figure 9—Accessories and Drive Assembly
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Figure and Index No.	Part Number	Nomenclature Usage 1 2 3 4 5 6 7 Code	
			1133)
		ROTOR ASSY (FIG. 8)—Continued	
8-5	6688803	Shim	
8-6	6688802	Nut-Shaft	1
8-7	6688804	Pin-Locking	1
8-8	6652888	Impeller Assy	1
8-8A	6652840	Impeller	i
8-8B	6652972	Stud	16
8-8C	8439594-1	Plug	AR
8-8D	8439594-2	Plug	AR
8-8E 8-9	8439594-3	Plug	AR
8-9A	6652846	Shaft Assy—Front	1
8-9B	8439755	Shaft	1
8-9C	8468314 8468224	Plug	1
8-9D	6688912-1	Screw Pin	4
8-10	6688808	Washer	4
8-11	6688817	Nut—Castle	16
8-12	AN380C3-3	Pin—Cotter	16
8-13	6688806	Slinger	16
8-14	6652986	Bearing—Ball	1
8-15	6688815	Washer—Lock	1
8-16	6688814	Nut-Lock	1
	ACC	CESSORIES AND DRIVE ASSY (FIG. 9)	
3-1	8439688	Accessories and Drive Assy	Ref.
9-1	8439706	Gear Assy—Reduction (See figures 10, 11, and 12)	1
9-2	6688708	Gasket—Starter	1
9-3 9-3A	8439705	Starter and Pinion Assy	1
9-3B	2CM42B4	Starter (See figure 18)	1
9-3C	6688771 566A10-4	Wheel-Hand	1
9-3D	8437174	Screw—Set Pinion—Starter	1
9-3E	AN960-816	Washer	1
9-3F	AN310-8	Nut—Castle	1
9-3G	AN380C3-4	Pin—Cotter	1
9-4	AN960C516	Washer	1
9-5	AN310-5	Nut—Castle	5 5
9-6	6688707	Gasket—Starting pump and cover plate	1
9-7	8439872	Pump and Pinion Assy—Starting	1
9-7A	1500-1B	Pump-Starting (Eclipse Aviation Co., Bendix, N. J.)	î
D		(See figure 19)	-
9-7B	8437175	Pinion—Starting pump	1
9-4 9-5	AN960C516	Washer	5
9-8	AN310-5 6688710	Nut—Castle	5
9-9	C14C14C28B	Gasket—Lube and scavenge pump	1
	CITCITCZOD	Pump—Lube and scavenge (W. H. Nichols and Sons, Waltham, Mass.) (See figure 20)	
9-4	AN960C516	Washer	1
9-5	AN310-5	Nut-Castle	3
9-10	8439618	Gasket—Fuel pump	3
9-11	I-P587E	Pump—Fuel (Pump Engineering Service Corp.,	1
		12910 Taft Ave., Cleveland, Ohio)	1
9-4	AN960C516	Washer	4
9-5	AN310-5	Nut-Castle	4
9-12	6688968	Gasket-Governor	i
9-13	7HGL16B2	Governor (See figure 21)	1
9-4	AN960C516	Washer	4
9-5 0-14	AN310-5	Nut-Castle	4
9-14 9-15	6688709 2CM5ACE	Gasket	1
9-16	2CM5ACF AN960C416	Tachometer Generator (See figure 22) Washer	1
9-17	AN310-4	Nut—Castle	4
9-6	6688707	Gasket—Starting pump and cover plate	4
9-0		Plate—cover	1
	8468104	. Idle Tillyel	
9-18 9-19	8468104 AN960C516L		1
9-18	8468104 AN960C516L AN310-5	Washer Nut—Castle	6

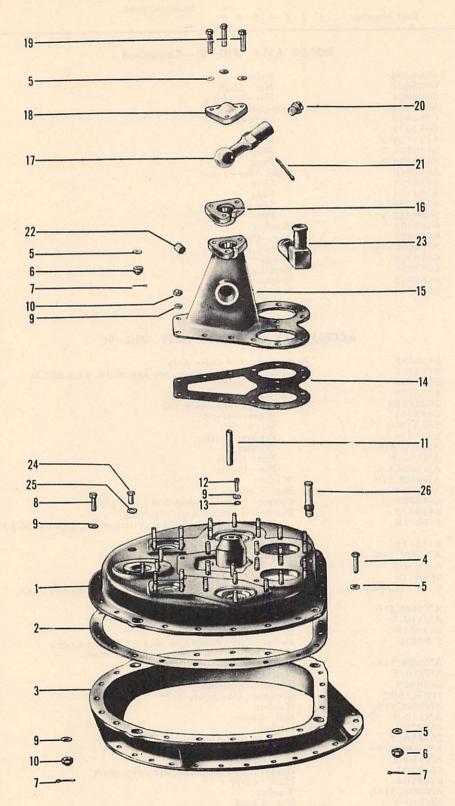


Figure 10—Reduction Gear Assembly Part I

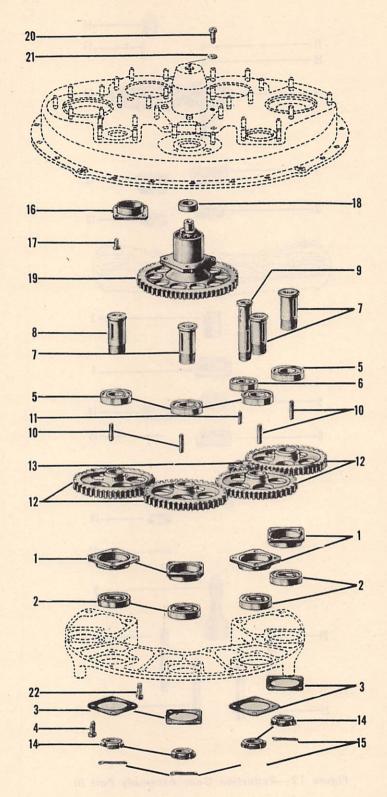


Figure 11—Reduction Gear Assembly Part II

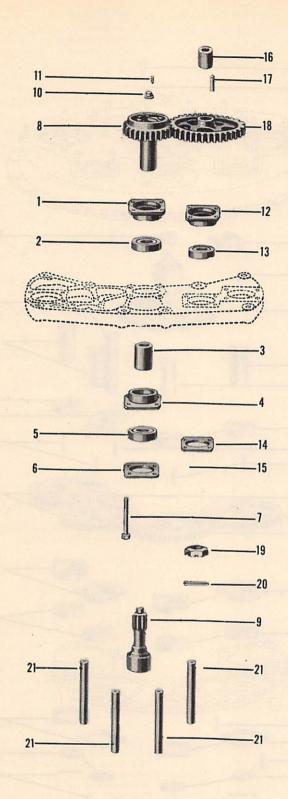


Figure 12—Reduction Gear Assembly Part III

igure and Index No.	Part Number	1 2 3 4 5 6 7	Usage Code	U F
	REDU	JCTION GEAR ASSY (FIGS. 10, 11, and 12)		
9-1	8439706	Gear Assy —Reduction		R
10-1	8439819	Casing and Spiders Assy —Reduction gear front		
		(See figure 13)		
10-2	6688900	Gasket—Gear casing—front		
10-3 10-4	6652954 6688892	Casing Assy—Gear rear (See figure 15)		
10-5	- AN960C516	Bolt—Gear casing, Dowel Washer		
10-6	AN310-5	Nut-Castle		
10-7	AN380C2-2	Pin-Cotter		
10-8	AN4-11	Bolt		
10-9	AN960C416	Washer		
10-10 10-7	AN310-4	Nut—Castle Pin—Cotter		
10-7	AN380C-2-2 6688887	Pin—Cotter Pipe—Reduction gear oil		
10-12	AN503-416-10	Screw		
10-9	AN960C416	Washer		
10-13	AN6227-5	Packing—"O" Ring		
10-14	6688899	Gasket—Reduction gear support housing		
10-15	8439438	Housing—Reduction gear support		
10-9	AN960C416	Washer		
10-10 10-16	AN310-4 8439442	Nut-Castle Seat—Reduction gear support		
10-17	6652992	Support—Reduction gear female		
10-18	8439441	Cap—Reduction gear support		
10-19	AN5-14	Bolt		
10-5	AN960C516	Washer		
10-6	AN310-5	Nut-Castle		
10-7	AN380C2-2	Pin—Cotter		
10-20 10-21	8468190 AN380C4-7	Plug—Support Pin—Cotter		
10-22	1604-42	Plug.—Plastic,(S. S. White Co., 10 E. 40th St., New		
10-23	ANO(2 17D	York, N. Y.)		
10-25	AN842-17D AN814-3	Elbow—Pipe thd. and hose 90° Plug—Screw thread		
10-25	AN960A616	Washer		
10-26	AN840-8D	Adapter—Hose		
11-1	8402752	Housing—Accessory drive rear bearing		
11-2	105S	Bearing—Ball MRC No. 3, ABEC, (Marlin Rockwell		
11-3	6688879	Corp., Jamestown, N. Y.) Plate—Accessory drive bearing locking		
11-4	6688898	Screw—Gear bearing locking plate		
11-5	ND-Q-R16x5	Bearing—Ball		
11-6	1045	Bearing—Ball MRC No. 3, ABEC, (Marlin Rockwell		
11-7	6652957	Corp., Jamestown, N. Y.) Shaft—Accessory drive		
11-8	8402819	Shaft—Tachometer generator drive		
11-9	6652962	Shaft-First reduction gear		
11-10	6688897-3	Key—Reduction gear		
11-11	8461639-1	Key-First reduction gear		
11-12	8437166 8437176	Gear—Second reduction		
11-13 11-14	6688896	Pinion—Second reduction Nut—Accessory drive shaft		
11-15	AN380C3-7	Pin—Cotter		
11-16	8402756	Housing—First reduction front bearing		
11-17	AN510-10-8	Screw		
11-18	8468297	Seal—Oil		
11-19	8439702	Gear Assy —Starting (See figure 16)		
11-20	AN501A416-16 AN960C416	Screw Washer		
11-21 11-22	AN74-6	Bolt		
12-1	8402779	Housing—reduction drive front bearing		
12-2	ND-QR16x5	Bearing-Ball (New Departure Co., Bristol, Conn.)		
12-3	6688884-2	Spacer—Reduction gear		
12-4	8402759	Housing—Reduction drive rear bearing		
12-5	105S	Bearing—Ball MRC No. 3, ABEC, (Marlin Rockwell Corp., Jamestown, N. Y.)		
12-6	6688879	Plate—Accessory drive bearing locking		
12-7	6688894	Screw—Reduction gear brg.		
12-8	8439703	Clutch Assy (See figure 17)		
12-9	8480365	Shaft—Reduction drive		
12-10 12-11	6688890 566A8-3	Nut-Reduction drive shaft Screw -Set		
12-11	8402734	Housing—First reduction rear bearing		
	ND-QR12x5	Bearing—Ball (New Departure Co., Bristol, Conn.)		

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
	REDUCTION G	EAR ASSY (FIGS. 10, 11, AND 12)—Continued		
12-14 12-15 12-16 12-17 12-18 12-19 12-20 12-21	6688882 6688898 6688883-1 8461639-2 8437165 6688895 AN380C4-5 6688885	Plate—First reduction gear bearing locking Screw—Gear bearing locking plate Spacer—Reduction gear Key—First reduction gear Gear—First reduction Nut—First reduction Gear Shaft Pin—Cotter Dowel—Reduction gear hollow		1 4 1 1 1 1 1 4
10-1 13-1 13-2 13-3 13-4 13-5	8439819 8439707 6652955 8402817 AN960C416 AN74-26	Casing and Spiders Assy —Reduction Gear Front Casing Assy —Gear front (See fig. 14) Spider—Intermediate Spider—Gear rear Washer Bolt		Ref. 1 1 1 4 4

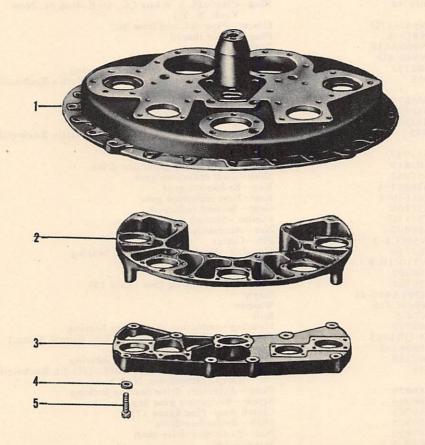


Figure 13—Front Casing and Spider Assembly
RESTRICTED

Figure and Index No.	Part Number	Nomenclature Usage Code	Units per Assy
		GEAR FRONT CASING ASSY (FIG. 14)	
13-1	8439707	Casing Assy —Gear front	Ref.
14-1	8439698	Casing—Gear front	1
14-2	6652838-4	Bushing	î
14-3	6688912-1	Pin—Locking	î
14-4	6652838-5	Bushing	6
14-3	6688912-1	Pin-Locking	. 6
14-5	6652838-2	Bushing	1
14-3	6688912-1	Pin-Locking	î
14-6	6652838-14	Bushing	î
14-3	6688912-1	Pin-Locking	î
14-7	8436814-1	Bushing	4
14-3	6688912-1	Pin-Locking	4
14-8	6652838-7	Bushing	8
14-3	6688912-1	Pin-Locking	
14-9	8439754	Housing—Tachometer drive front bearing	.8

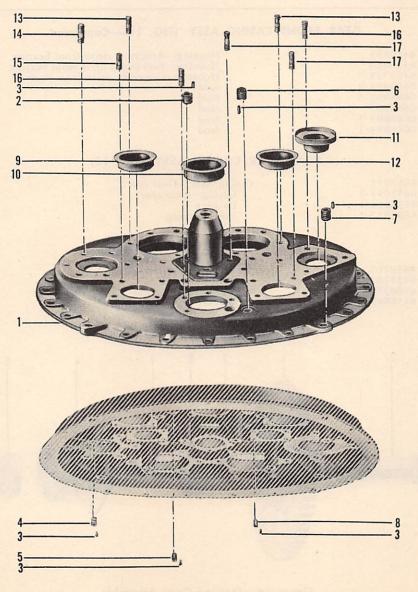


Figure 14—Gear Front Casing Assembly
RESTRICTED

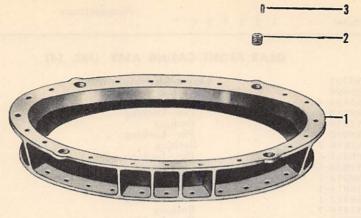


Figure 15—Gear-Rear Casing Assembly

Figure and Index No.	Part Number 1	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
	GEAR FROI	NT CASING ASSY (FIG. 14)—Continued		
14-10 14-11 14-12 14-13 14-14 14-15 14-16 14-17	8439753 8439060 8402725 6688893-2 6688893-5 6688893-3 6688893-1	Housing—Accessory drive front bearing Housing—Fuel pump drive front bearing Housing—Governor drive front bearing Stud Stud Stud Stud Stud Stud Stud Stud		1 1 1 10 6 4 7 8
	GEA	R REAR CASING ASSY (FIG. 15)		
10-3 15-1 15-2 15-3	6652954 6652954-1 8436814-1 6688912-1	Casing Assy —Gear rear Casing—Gear rear Bushing Pin—Locking		Ref. 1 4 4
	ST	ARTING GEAR ASSY (FIG. 16)		
11-19 16-1 16-2 16-3	8439702 8437164 8480370 8436887	Gear Assy —Starting Gear—Starting Shaft—Starting gear Washer —Starting gear		Ref. 1 1 1

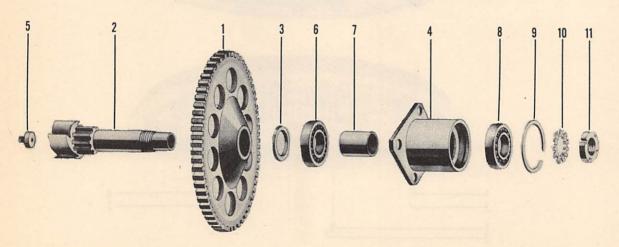


Figure 16—Starting Gear Assembly

Figure and Index No.	Part Number 1 2	Nomenclature Usage Code	
16-4		GEAR ASSY (FIG. 16)—Continued	
16-4	8402953 6688891	Housing—Starting gear bearing	1
16-6	MRC104SABEC3	Nozzle—Starting gear shaft  Bearing—Ball (Markin Barland)	1
16-7	6688883P4	Bearing—Ball (Marlin Rockwell Co., Jamestown, N. Y.) Spacer—Reduction gear	1
16-8	ND-Q-R12x5	Bearing—Ball (New Departure Co., Bristol, Conn.)	1
16-9 16-10	MRC-B-25 8461624	Ring—Snap (Wallace Barnes Co., Bristol, Conn.)	i
16-11	8461625	Washer—Starting gear shaft lock	ī
		Nut-Starting gear shaft lock	1
	C	LUTCH ASSY (FIG. 17)	
12-8	8439703	Clutch Assy	-
17-1	8437168	Pinion—First reductions	Ref.
17-2 17-3	8436889	Block—Clutch	3
17-4	8436891 8461559	Pin—Clutch block	3
17-5	8436888	Spacer—Clutch pawl Pawl—Clutch	3
17-6	8436890	Pin—Clutch pawl	3
17-7	AN380C2-2	Pin—Cotter	3
17-8	8461560	Spring—Clutch	3 3
			,

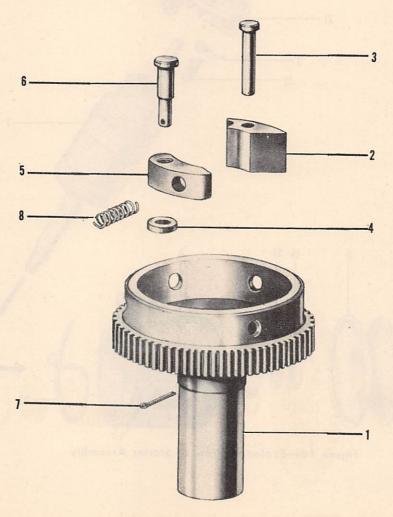


Figure 17—Clutch Assembly
RESTRICTED

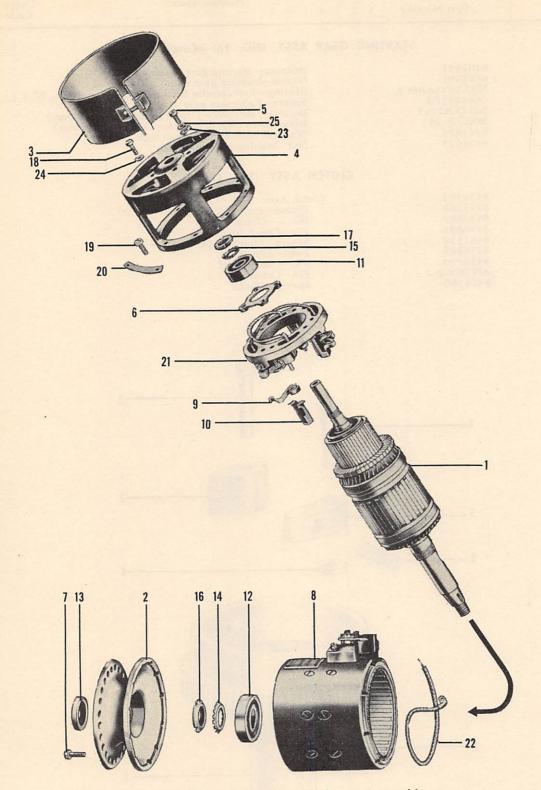


Figure 18—Exploded View of Starter Assembly

		Alt 02-103AB-4 Cloup Assembly P	uns
igure and			U
Index •No.	Part Number	Nomenclature Usage Code	A
		miseratura	
	<b>.</b>	STARTER (FIG. 18)	
9-3A 18-1	8439705 6652634G1	Starter Assy Armature—Wound	F
18-2	8433018P2	Flange—Mounting	
18-3	8433010G2	Cover—Assembly	
18-4	8433019G2	Shield—End, C. E.	
18-5	8420216	Screw—Retaining plate	
18-6	8418939	Plate—Retaining	
18-7	6627885	Screw—Mounting flange P. E.	
18-8	6628647G1	Field—Wound	
18-9	8419154	Spring	
18-10	8433172G1	Brush-holder Body Assembly	
18-11	2CM42B3P24	Bearing—Ball, C. E.	
18-12	2CM42B3P23	Bearing-Ball, P. E.	
18-13	2CM42B3P14	Klozure-Garlock (Garlock Packing Co.,	
		Palmyra, N. Y.)	
18-14	2CM42B3P38	Washer-Lock, ball bearing, P. E.	
18-15	2CM42B3P39	Washer-Lock, ball bearing, C. E.	
18-16	6621205	Nut, P. E.	
18-17	8418960	Nut, C. E.	
18-18	8418892	Screw—Brush rigging	
18-19	8465006	Screw-End shield and wound field	
18-20	8419049	Spacer	
18-21	6628645G1	Rigging—Brush	
18-22	8419041G1	Lead	
18-23 18-24	6627932 2CM42B3P47	Clamp—Brush rigging	
18-25	2CM42B3P46	Washer—Brush rigging clamp Washer—Retaining plate	
10 2)	2CM42B3140	w asher—Retaining plate	
		STARTING FUEL PUMP (FIG. 19)	
9-7A	1500-1B	Pump-Starting (Eclipse Aviation Co., Bendix, N. J.)	1
19-1	D112279	Adapter—Housing (Eclipse Aviation Co., Bendix, N. J.)	
19-1A 19-1B	A48432 B55744	Plug (Elcipse Aviation Co., Bendix, N. J.) Liner (Eclipse Aviation Co., Bendix, N. J.)	
19-1C	B117790-1	Stud (Eclipse Aviation Co., Bendix, N. J.)	
19-10	B20504-51	Bearing—Ball (Eclipse Aviation Co., Bendix, N. J.)	
19-3	B111450	Ring—Lock (Eclipse Aviation Co., Bendix, N. J.)	
19-4	B117793	Shaft—Drive (Eclipse Aviation Co., Bendix, N. J.)	
19-5	B111449	Spacer (Eclipse Aviation Co., Bendix, N. J.)	
19-6	B20504-14	Paris - Ball (Falis - A in in Case Ball)	
19-7		bearing—ball (Eclipse Aviation Co., Bendix, N. I.)	
		Bearing—Ball (Eclipse Aviation Co., Bendix, N. J.) Key—Woodruff	
	AN280H404	Key—Woodruff	
19-8 19-9		Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle	
19-8	AN280H404 A6069-1	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter	
19-8 19-9	AN280H404 A6069-1 AN310-6	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation	
19-8 19-9 19-10 19-11	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B 19-11B1	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy - Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B 19-11B 19-11B1 19-11B2	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B1 19-11B1 19-11B2 19-12	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B 19-11B1 19-11B2 19-12 19-12	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B 19-11B1 19-11B2 19-12 19-12 19-13	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B1 19-11B1 19-11B2 19-12 19-12 19-12A 19-13 19-14	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B1 19-11B1 19-11B2 19-12 19-12A 19-13 19-14 19-15	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B8255961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B1 19-11B1 19-11B2 19-12 19-12 19-12A 19-13 19-14 19-15 19-16	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B 19-11B2 19-12 19-12 19-12 19-13 19-14 19-15 19-16 19-17	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B1 19-11B1 19-11B2 19-12 19-12 19-12A 19-13 19-14 19-15 19-16 19-16 19-17	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B823912 B825644	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B 19-11B1 19-11B2 19-12 19-12 19-12 19-14 19-15 19-16 19-17 19-18 19-19	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Washer-Lock (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B1 19-11B1 19-11B2 19-12 19-12 19-12A 19-13 19-14 19-15 19-16 19-16 19-17	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B823912 B825644 B825643	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B 19-11B1 19-11B2 19-12 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B8255961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B825644 B825643 B823910	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut-Castle Pin-Cotter Housing Assy -Machining (Eclipse Aviation Co., Bendix, N. J.) Body-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head-Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear-Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Washer-Lock (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B1 19-11B1 19-12 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-17 19-18 19-19	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B825644 B825643 B825643 B825643 B823910 B71536	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Syring (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A1 19-11B1 19-11B2 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B825644 B825643 B823910 B71536 B825642	Key-Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Washer—Lock (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Goupling (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B 19-11B1 19-11B2 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21 19-22 19-23 19-24 19-25	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B823912 B823910 B71536 B825644 B825642 B823982	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B1 19-11B1 19-11B2 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21 19-21 19-22 19-23 19-24	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B823912 B825644 B825643 B825644 B825642 B825642 B823982 B51057	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B 19-11B1 19-11B2 19-12 19-12 19-12 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21 19-22 19-23 19-24 19-25 19-26 19-27	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823912 B823912 B823910 B71536 B823910 B71536 B825642 B823982 B51057 B81611 AN365-428 C117789	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Washer—Lock (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Nut (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B 19-11B1 19-11B2 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21 19-21 19-22 19-23 19-24 19-25 19-27 19-25	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B823910 B71536 B825644 B825643 B823910 B71536 B825642 B823982 B51057 B81611 AN365-428 C117789 B81611	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Washer—Lock (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B1 19-11B1 19-11B2 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21 19-22 19-23 19-24 19-25 19-26 19-27 19-28	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 D823532 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823912 B823912 B823912 B825644 B825643 B825643 B825644 B825643 B825644 B825644 B825643 B825644 B825642 B825642 B823910 B71536 B825642 B823918 B823910 B71536 B825642 B823982 B51057 B81611 AN365-428 C117789 B81611 B117794	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Bolt—Housing (Eclipse Aviation Co., Bendix, N. J.)	
19-8 19-9 19-10 19-11 19-11A 19-11A 19-11B 19-11B1 19-11B2 19-12 19-12A 19-13 19-14 19-15 19-16 19-17 19-18 19-19 19-20 19-21 19-21 19-22 19-23 19-24 19-25 19-27 19-25	AN280H404 A6069-1 AN310-6 AN380-3-3 C825962 B825961 B823531 B117790-1 D823981 B45517-103 B823921 B823920 AN6227-10 B823919 B823912 B823910 B71536 B825644 B825643 B823910 B71536 B825642 B823982 B51057 B81611 AN365-428 C117789 B81611	Key—Woodruff Washer (Eclipse Aviation Co., Bendix, N. J.) Nut—Castle Pin—Cotter Housing Assy —Machining (Eclipse Aviation Co., Bendix, N. J.) Body—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Head—Pump (Eclipse Aviation Co., Bendix, N. J.) Bushing (Eclipse Aviation Co., Bendix, N. J.) Stud (Eclipse Aviation Co., Bendix, N. J.) Gear—Drive (Eclipse Aviation Co., Bendix, N. J.) Pin (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.) Spring (Eclipse Aviation Co., Bendix, N. J.) "O" Ring Sleeve (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Seal Assy (Eclipse Aviation Co., Bendix, N. J.) Washer—Lock (Eclipse Aviation Co., Bendix, N. J.) Ring—Lock (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Coupling (Eclipse Aviation Co., Bendix, N. J.) Gasket (Eclipse Aviation Co., Bendix, N. J.) Washer (Eclipse Aviation Co., Bendix, N. J.)	

Units per Assy

Figure and Index No.	Part Number	1 2 3 4 5 6 7	Nomenclature	Usage Code
	ST	ARTING FUEL PUMP (	FIG. 19)—Continued	1
19-30 19-26 19-31 19-32 19-33 19-34	B81389 AN365-428 B45517-101 B83307 B85280 B85281	Nut Cal	(Eclipse Aviation Co., I f locking wel (Eclipse Aviation ( Adapter (Eclipse Aviat —Tube fitting (Eclipse A apter (Eclipse Aviation	Bendix, N. J.) Co., Bendix, N. J.) cion Co., Bendix, N. J.) Aviation Co., Bendix, N. J.) Co., Bendix, N. J.)
1181			34 33	
11B2-		9	32	2
118-			-12A -12 -12 -31	
			2925	9-
		30-26-6	28 25 25 25 26	
		13————————————————————————————————————	26 25 	
114-		1A 16———————————————————————————————————		
11A1-	0	18————————————————————————————————————		
		17—9		
		20——		

Figure 19—Exploded View of Starting Fuel Pump

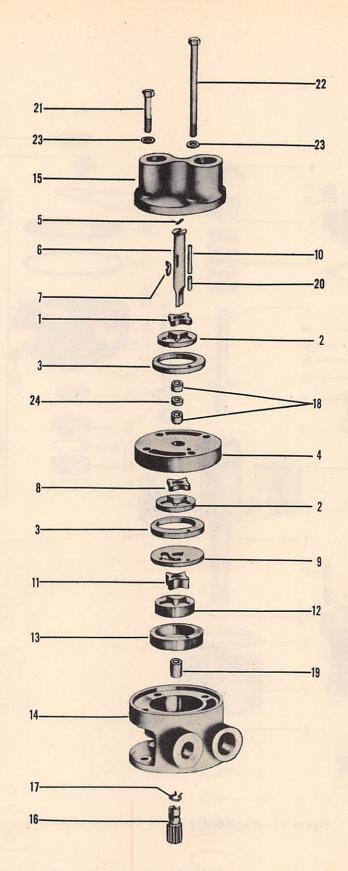


Figure 20—Exploded View of Lube and Scavenger Pump

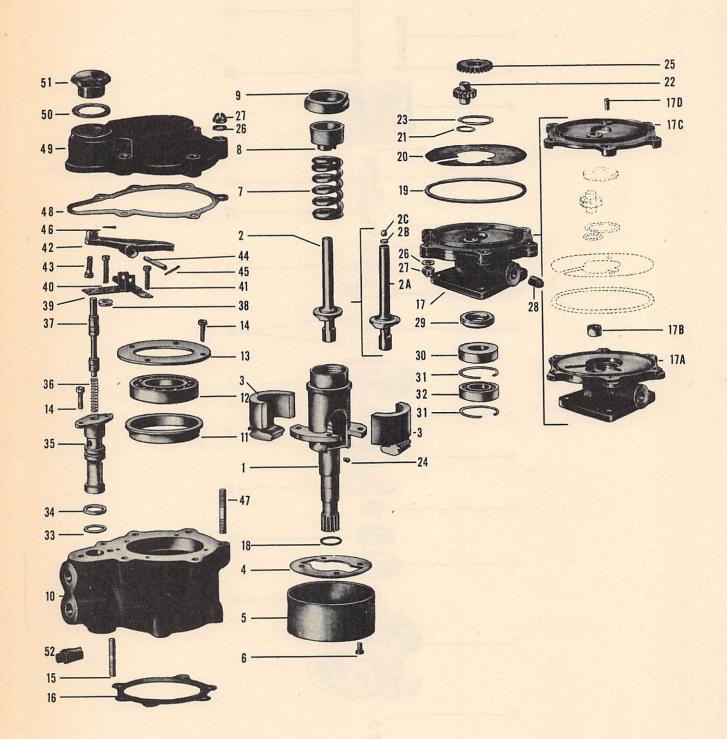


Figure 21—Exploded View of Governor Assembly

Figure and Index No.	Part Number	Nomenclature Usage Code	Units per Assy
	LU	BE AND SCAVENGER PUMP (FIG. 20)	
9-9	C14C14C28B	Pump-Lube and scavenge (W. H. Nichols and Sons,	
20-1	GA786A	Waltham, Mass.) Gerotor—Inner lube (W. H. Nichols and Sons,	Ref.
20-2	GA787B	Waltham, Mass.) Gerotor—Outer No. 1 scavenge (W. H. Nichols and	1
20. 3	CATTOA	Sons, Waltham, Mass.)	2
20-3 20-4	GA779A CB282A	Ring-Eccentric (W. H. Nichols and Sons, Waltham, Mass.)	2
20-5	GA782	Plate—Part (W. H. Nichols and Sons, Waltham, Mass.)	1
20-6	GA784C	Key-Lube (W. H. Nichols and Sons, Waltham, Mass.) Shaft (W. H. Nichols and Sons, Waltham, Mass.)	1
20-7	GA791	Key—Scavenge (W. H. Nichols and Sons, Waltham, Mass.)	1
20-8	GA785A	Gerotor—Inner No. 1 scavenge (W. H. Nichols and	1
20-9	GA781A	Sons, Waltham, Mass.) Plate—Spacer (W. H. Nichols and Sons, Waltham, Mass.)	1
20-10	GA783A	Dowel (W. H. Nichols and Sons, Waltham, Mass.)	1
20-11	GA788A	Gerotor—Inner No. 2 scavenge (W. H. Nichols and	1
20-12	GA789B	Sons, Waltham, Mass.) Gerotor—Outer No. 2 scavenge (W. H. Nichols and	1
20-13	GA780A	Sons, Waltham, Mass.) Ring—Eccentric (W. H. Nichols and Sons,	1
		Waltham, Mass.)	1
20-14 20-15	GC180C	Body (W. H. Nichols and Sons, Waltham, Mass.)	1
20-16	GC181C GA792B	Head (W. H. Nichols and Sons, Waltham, Mass.) Drive—Spline (W. H. Nichols and Sons,	1
20-17	GA790	Waltham, Mass.) Ring—Snap (W. H. Nichols and Sons,	1
20-18	GA821C	Waltham, Mass.) Bushing—Part plate (W. H. Nichols and Sons,	2
20-19	GA401B	Waltham, Mass.) Bushing—Shaft (W. H. Nichols and Sons,	1
20-20	GA889	Waltham, Mass.)	
20-21	AN75A14	Dowel (W. H. Nichols and Sons, Waltham, Mass.) Bolt—Body	1
20-22	AN75-40	Bolt—Long body	3
20-23	AN960-516	Washer	1 4
20-24	AN6227-10	Packing—"O" ring	1
		GOVERNOR (FIG. 21)	
9-13	7HGL16B2	Governor Assy	Ref.
21-1 21-2	8439655 8439256	Body Spindle Assy	1
21-2 21-2A	6688824	Spindle Assy Spindle	1
21-2B	8461547	Seat	1
21-2C	8468653	Ball	1
21-3	6652811	Weight	2
21-4	6688825	Edge—Knife	1
21-5	6688822	Guard	i
21-6	AN501A10-6	Screw	4
21-7	6688840	Spring—Spindle	1
21-8	6688831	Nut—Spring	1
21-9	6688832	Nut—Spring lock	1
21-10	8439635	Casing	1
21-11	6688829	Housing-Bearing	1
21-12	1075	Bearing-Ball (Marlin Rockwell Corp., Jamestown, N. Y.)	1
21-13	6688830 AN500A10-10	Plate—Locking	1
21-14 21-15	6688847	Screw Stud—Rear	3
21-16	6688845	Gasket—Plate	6
21-17	8439780	Casing and Plate Assy	1
21-17A	8439654	Casing—Governor pump	1
21-17B	8468664	Bushing	1
21-17C	8439815	Plate	i
21-17D	6688850	Dowel	2
21-18	F6-8236A	"O" Ring (Chicago Rawhide Mfg. Co., Chicago, Ill.)	1
21-19	AN6230-16	Gasket—"O" Ring	î
21-20	8468743	Gasket—Casing	î
21-21	6688836	Washer-Gear	1
21-22	8439782	Pinion	1
21-23 21-24	6688835 6688849	Washer—Pinion Key	1 1

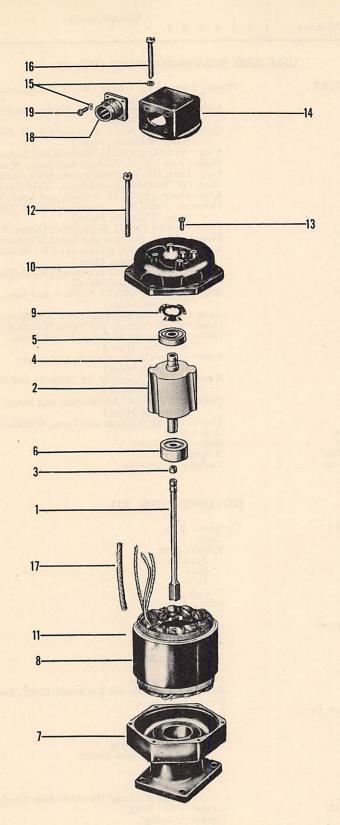


Figure 22—Exploded View of Tachometer Assembly

		Group Assembly	uiis ki
Figure and Index No.	Part Number	Nomenclature Usage Code	Un per Ass
	G	OVERNOR (FIG. 21)—Continued	
21-25	8439783	Gear	
21-26	AN960C416	Washer	1 12
21-27 21-28	AN310-4	Nut	12
21-20	1604-40	Plug-Plastic (S. S. White Co., 10 E. 40th St.,	1
21-29	8468256	New York, N. Y.) Ring—Seal mating	
21-30	FA8236B	Seal—Oil (Chicago Rawhide Mfg. Co., Chicago, Ill.)	1
21-31	2	Ring—Snap (Eaton Mtg. Co., Massilon Obio)	1
21-32	103KR	Bearing—Ball (Marlin Rockwell Corp .,	2
21-33	AN6227-11	lamestown N Y )	
21-34	AN902-8	"O" Ring Gasket	1
21-35	8439633	Cylinder	1
21-36	6688843	Spring-Valve	1
21-37 21-38	8468240	Valve	1
21-39	6688837 8439634	Spacer	î
21-40	AN500A10-14	Fulcrum Screw	1
21-41	AN500A10-12	Screw	1
21-42	8439607	Lever	2
21-43	8468222	Screw—Adjusting	1
21-44 21-45	6688839	Pin	1
21-46	AN380C2-2 AN380C1-1	Pin-Cotter	2
21-47	6688848	Pin—Cotter Stud—Front	1
21-48	6688844	Gasket—Cover	6
21-49	8439606	Cover	1
21-50	AN901-12A	Gasket	1
21-51 21-52	8468221	Plug	1
21 )2	1604-41	Plug-Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)	1
9-15 22-1 22-2 22-3 22-4	2CM5ACF 4141196 4141324 4141471 4141199	Generator—Tachometer Key—Shaft Rotor Assy —4 pole Ring—Oil seal Pin	Ref. 1 1 2 1
22-5	4149471	Bearing—Ball	i
22-6 22-7	4149470 4142138	Bearing—Ball	î
22-8	1299896	Shield—End (drive end) Stator Assy	1
22-9	4141419	Spring—Adjusting	1
22-10	4149512	Shield—End (receptacle end)	1
22-11	4141375	Pin—Locating	1
22-12 22-13	4149970	Screw—Seal	6
22-15	Commercial 4145553	Screw (fillister head, machine No. 4, 48 x 1/4 in. long) Box—Junction	2
22-15	Z60824	Washer—Lock	1
22-16	4141327	Screw	10
22-17	4152458	Sleeving	4 3
22-18	4145623	Receptacle	1
22-19	4152388 ACCESSOI	Screw—Seal RIES PIPING ASSY (FIGS. 23 AND 24)	8
9-20	8439690	Piping Assy —Accessories	Ref.
23-1 23-2	AN913-1D	Plug	1
23-2	AN902-12 AN924-12	Gasket . Nut—Check	1
	8439777	Fitting—Fuel pump	1
23-4	AN822-16-12D	Elbow	1
23-5		Cap-Plastic (S. S. White Co., 10 E. 40th St.,	1
23-5	1604-227		
23-5 23-6		New York, N. Y.)	1
23-5 23-6 23-7	AN822-6D	Elbow	1
23-5 23-6 23-7 23-8	AN822-6D 8439956	Elbow Tube Assy	1 1
23-5 23-6 23-7 23-8 23-9	AN822-6D	Elbow	1 1 1
23-5 23-6 23-7 23-8 23-9 23-10 23-11	AN822-6D 8439956 AN822-6 AN823-8D 8439955	Elbow Tube Elbow Elbow Tube	1 1 1 1
23-4 23-5 23-6 23-7 23-8 23-9 23-10 23-11 23-12 23-13	AN822-6D 8439956 AN822-6 AN823-8D	Elbow Tube Assy Elbow Elbow	1 1 1

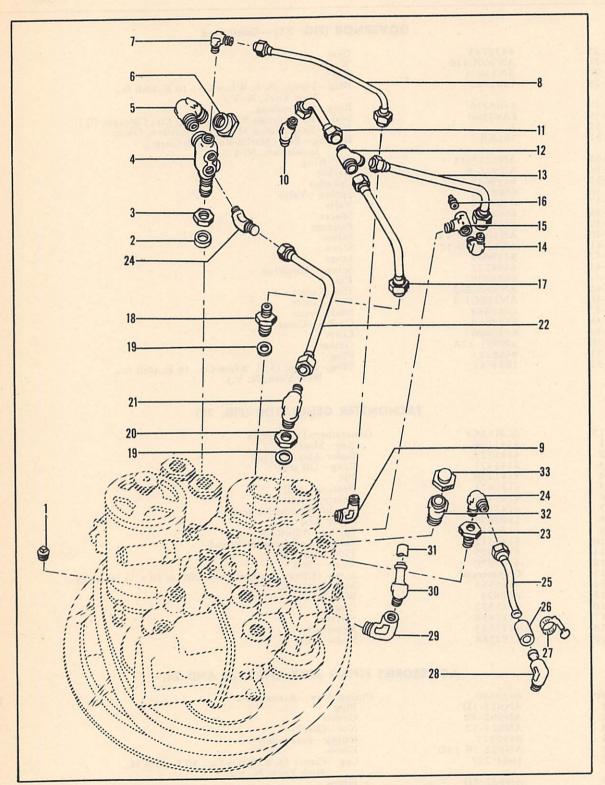


Figure 23—Accessories Piping Assembly Part I

Figure and Index No.	Part Number	Nomenclature Usi 1 2 3 4 5 6 7	ige de
	ACCESCODIES	DIRING ASSY (FIG. 22 AND 24)	
22.17		PIPING ASSY (FIG. 23 AND 24)—Continued	
23-14	AN822-8D	Elbow	
23-15	8439730	Tee	
23-16	1604-42	Plug-Plastic (S. S. White Co., 10 E. 40th St.,	
23-17	8439954	New York, N. Y.) Tube Assy	
23-18	AN815-8D	Union	
23-19	AN902-8	Gasket	
23-20	AN924-8D	Nut-Lock	
23-21	AN833-8D	Elbow	
23-22	8439952	Tube Assy	
23-23	AN912-4D	Bushing	
23-24	AN822-8D	Elbow	
23-25	8439961	Tube Assy	
23-26	AN878-8-9	Hose	
23-27 23-28	AN748-30 AN842-8D	Clamp Elbow	
23-29	AN914-4D	Elbow	
23-30	AN844-10D	Elbow	
23-31	No Number	Cap-Cel-O-Seal (16 mm. x 30 mm., Armstrong	
		Cork Co., Lancaster, Pa.)	
23-32	AN823-12	Elbow	
23-33	1604-229	Cap-Plastic (S. S. White Co., 10 E. 40th St.,	
The state of the s		New York, N. Y.)	
24-1	8439762	Bracket Assy —Barometric value	
24-2	7HV16B2	Barometric-Valve Assy (See fig. 28)	
24-3	AN4-4	Bolt	
24-4 24-5	AN310-4 AN75-4	Nut Bolt	
24-6	8468281	Adapter—Pressure transmitter	
24-7	AN960C6	Washer Washer	
24-8	AN21-12	Bolt—Clevis	
24-9	AN320-1	Nut	
24-10	AN912-3D	Bushing—Reducing	
24-11	AN822-4	Elbow	
24-12	8439963	Tube Assy	
24-13	AN816-4	Nipple	
24-14	7HVR16A2	Valve—Check and relief (See fig. 25)	
24-15	AN902-8	Gasket	
24-16	AN924-8D	Nut-Lock	
24-17 24-18	8439962 AN826-4D	Tube Assy Tee	
24-19	AN912-2D	Bushing—Reducing	
24-20	AN816-6	Nipple Nipple	
24-21	8439943	Tube Assy	
24-22	AN816-6D	Nipple	
24-23	AN826-4D	Tee	
24-24	1604-167	Cap-Plastic (S. S. White Co., 10 E. 40th St.,	
		New York, N. Y.)	
24-25	8439957	Tube Assy	
24-26	AN844-8D	Elbow	
24-27	AN914-3D	Elbow	
24-28	AN878-8-9 AN748-30	Hose	
24-29 24-30	AN748-30 8439945	Clamp Tube Assy	
24 31	AN823-8	Elbow	
24-32	7HVL16A1	Valve—Lube relief (See fig. 27)	
24-33	AN816-8	Nipple	
24-34	1604-182	Cap-Plastic (S. S. White Co., 10 E. 40th St.,	
		New York, N. Y.)	
24-35	AN823-8	Elbow	
24-36	1604-181	Cap-Plastic (S. S. White Co., 10 E. 40th St.,	
24 27	1604 40	New York, N. Y.)	
24-37	1604-40	Plug—Plastic (S. S. White Co., 10 E. 40th St.,	
24.39	AN912-3D	New York, N. Y.) Bushing—Reducing	
24-38 24-39	G159J21	Filter—Lube oil (See fig. 26) (Purolator Co., 91	
	0177521	Empire St., Newark, N. J.)	
24-40	8439630	Strap Assy — Filter	
24-41	AN960C10	Washer	
24-42	AN3-6	Bolt	
24-43	AN310-3	Nut-Castle	
24-44	AN380C2-2	Pin-Cotter	
24-45	8439631	Bracket Assy	
4-46	AN960C10	Washer	

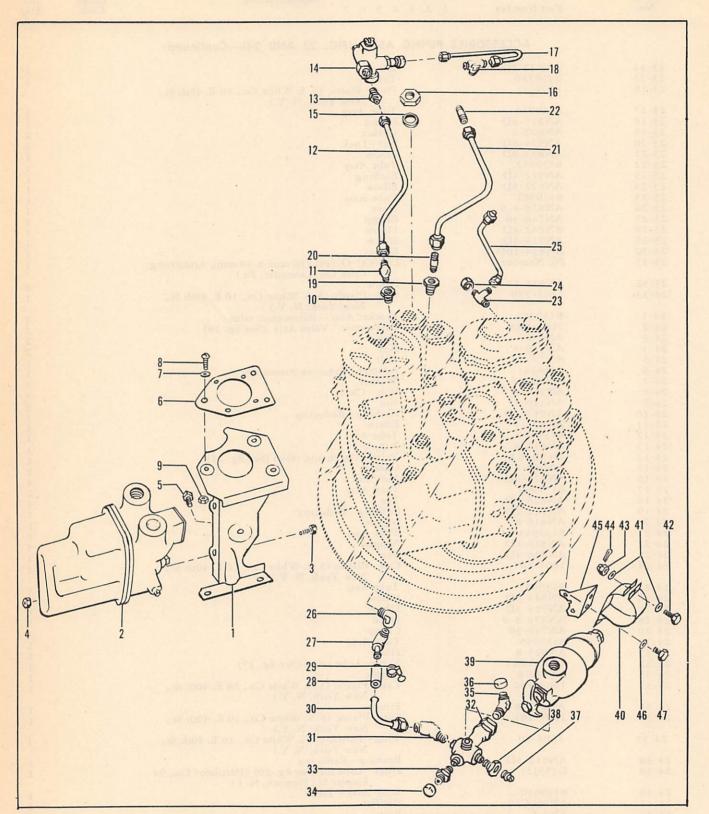


Figure 24—Accessories Piping Assembly Part II

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
	CH	HECK AND RELIEF VALVE ASSY (FIG. 25)		
24-14	7HVR16A2	Valve Assy —Check and Relief		Ref.
25-1	8468646	Ball		2
25-2	8439991	Body		1
25-3	8468607	Spring—Check valve		1
25-4	6688938-5	Gasket		2
25-5	8468172	Plug—Check valve		1
25-6	8468295	Spring—Relief valve		î
25-7	8468173	Nut		i
25-8	1604-167	Cap-Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)		î
25-9	1604-40	Plug—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)		1
25-10	1604–181	Cap—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)		1
25–11	1604-42	Plug—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)		1
		LUBE OIL FILTER (FIG. 26)		
24-39	G159J21	Filter—Lube oil (Purolator Products Inc., 91 Empire St., Newark, N. J.)		Ref.
26-1	25664	Piston—Relief valve (Purolator Products Inc., Newark, N. J.)		2
26-2	25663	Spring—Relief valve (Purolator Products Inc., Newark, N. J.)		2
26-3	25660	Guide—Spring (Purolator Products Inc., Newark, N. J.)		2
26-4	27383	Head (Purolator Products Inc., Newark, N. J.)		1
26-5	25665	Seat—Valve (Purolator Products Inc., Newark, N. J.)		2
26-6	25669	Support—Packing (Purolator Products Inc., Newark, N. J.)		1
26-7	27048	Packing (Purolator Products Inc., Newark, N. J.)		3

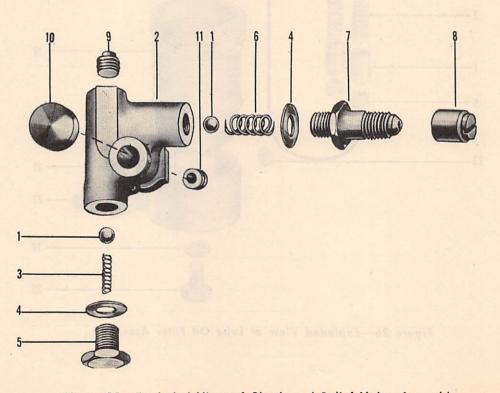


Figure 25—Exploded View of Check and Relief Valve Assembly.

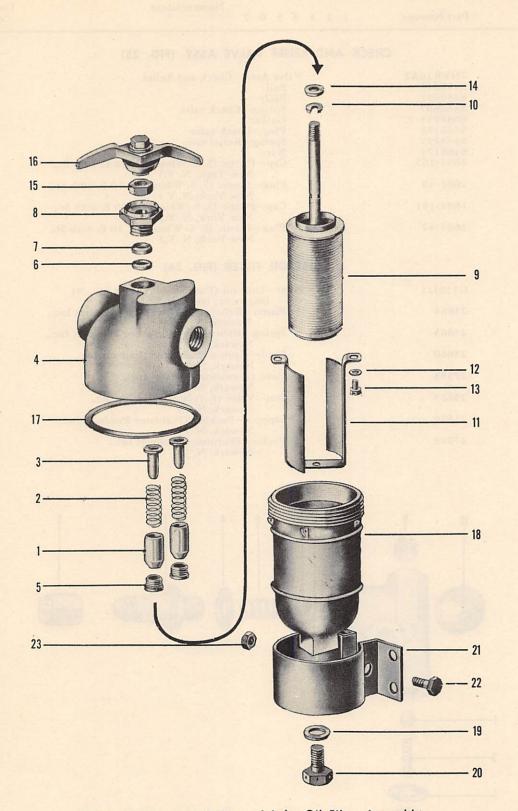


Figure 26—Exploded View of Lube Oil Filter Assembly

Figure and Index No.	Part Number	Nomenclature Usage 1 2 3 4 5 6 7 Code	Units per Assy
		LUBE OIL FILTER (FIG. 26)—Continued	
26-8	26488	Plug—Stuffing box packing (Purolator Products Inc., Newark, N. J.)	1
26-9	25444	Element (Purolator Products Inc., Newark, N. J.)	1
26-10	25321	Retainer—Drive shaft (Purolator Products Inc., Newark, N. J.)	1
26-11	25449	Knife-and-Frame Assy. (Purolator Products Inc., Newark, N. J.)	1
26-12	24433	Washer—Lock (Purolator Products Inc., Newark, N. J.)	2
26-13,	25447	Screw (Purolator Products Inc., Newark, N. J.)	2
26-14	25320	Cap—Retainer (Purolator Products Inc., Newark, N. J.)	1
26-15	24335	Nut (Purolator Products Inc., Newark, N. J.)	î
26-16	24412	Handle Assy (Purolator Products Inc., Newark, N. J.)	î
26-17	AN6230-6	Packing—Case	1
26-18	25286	Case (Purolator Products Inc., Newark, N. J.)	î
26-19	25667	Gasket—Drain plug (Purolator Products Inc., Newark, N. J.)	î
26-20	25668	Plug—Drain (Purolator Products Inc., Newark, N. J.)	1
26-21	25473	Bracket (Purolator Products Inc., Newark, N. J.)	1
26-22	25547	Screw—Cap, Hex. head (Purolator Products Inc., Newark, N. J.)	i
26-23	25297	Nut-Lock (Purolator Products Inc., Newark, N.J.)	1
		LUBE RELIEF VALVE (FIG. 27)	
24-32	7HV16A1	Valve—Lube relief	Ref.
27-1	No Number	Ball(5/16 inch diam., Waterbury Steel Ball Co., Waterbury, Conn.)	1
27-2	8439213	Body	1
27-3	6688780	Spring—Relief valve	î
27-4	8436955	Gasket	î
27-5	8461535	Cap	î
27-6	No Number	Plug-Pipe (3/8 inch pipe thread, S. S. White Co., 10 E. 40th St., New York, N. Y.)	4
27-7	No Number	Cap-Cel-O-Seal (16 mm. x 30 mm., Armstrong Cork Co., 286 Congress St., Boston, Mass.)	1

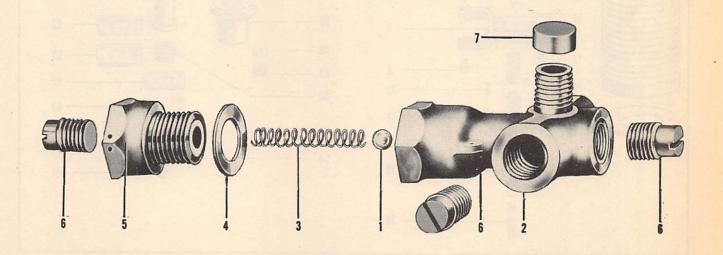


Figure 27—Exploded View of Lube Oil Relief Valve Assembly

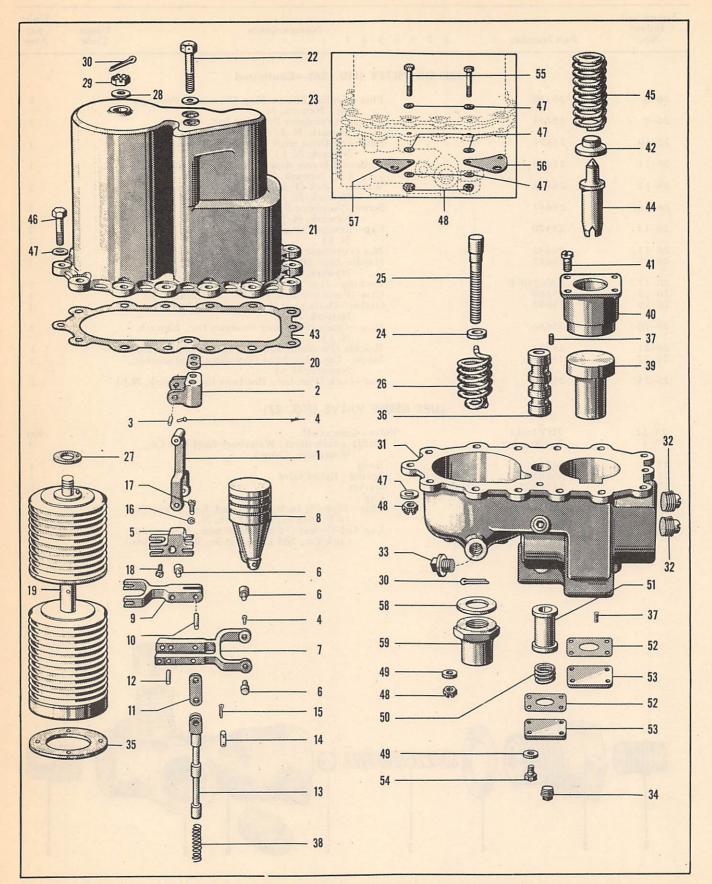
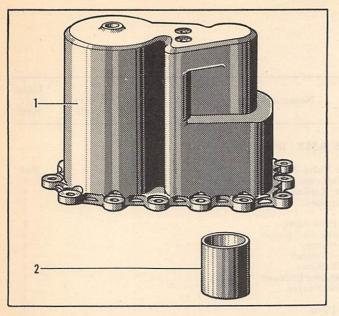
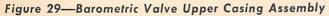


Figure 28—Exploded View of Barometric Valve Assembly

igure and Index No.	Part Number	Nomenclature Usage Code	Un pe As
		BAROMETRIC VALVE ASSY (FIG. 28)	
24-2	7HV16B2	Barometric Valve Assy	Re
28-1	8439672	Link—Fulcrum	
28-2	8439814	Support—Linkage	
28-3	8461693	Pin—Support	
28-4	AN426D2-7	Rivet Yoke—Pilot valve	
28-5 28-6	8468289 8461961	Pin—Yoke and piston	
28-7	8439671	Lever—Piston	
28-8	8437840	Piston—Control	
28-9	8437858	Lever—Bellows	
28-10	8461968	Pin—Bellows fulcrum	
28-11	8461962	Link—Pilot valve	
28-12	8461964	Pin	
28-13	8461949	Valve—Pilot	
28-14	8461966 ANI 280C2-1	Pin—Pilot valve Pin—Cotter	
28-15 28-16	AN380C2-1 AN936B6	Washer—External teeth lock	
28-17	AN500A6-5	Screw	
28-18	8468651	Screw	
28-19	8439789	Bellows Assy (See fig. 31)	
28-20	8495114	Shim—Linkage support	A
28-21	8437837	Casing Assy —Upper (See figure 29)	
28-22	8468652	Bolt	
28-23	8468658	Washer	
28-24	8461939	Washer-Spring bearing	
28-25	8461940	Screw—Bellows adjusting Spring—Bellows	
28-26	8461941	Gasket-Upper bellows	
28-27 28-28	8461945 AN960C516	Washer—Plain	
28-29	AN320-5	Nut-Shear	
28-30	AN380C2-2	Pin-Cotter	
28-31	8439603	Casing Assy - Lower (See figure 30)	
28-32	1604-81	Plug-Plastic (S. S. White Dental Co., 10 E. 40th	
		St., New York, N. Y.)	
28-33	1604-40	Plug-Plastic (S. S. White Co., 10 E. 40th St.,	
	ANIGHA ID	New York, N. Y.)	
28-34	AN913-1D	Plug—Square head Gasket—Lower bellows	
28-35 28-36	8461943 8437833	Cylinder—Pilot valve	
28-37	566A6-6	Screw—Set	
28-38	8468696	Spring—Pilot valve	
28-39	8468870	Plug—Barometric valve casing	
28-40	8439820	Bushing—Barometric control valve	
28-41	503-10-10	Screw—Fillister head	
28-42	8461954	Holder-Spring	
28-43	8437841	Gasket—Casing Valve Assy—Control	
28-44	8468680 8461959	Spring—Control valve	
28-45 28-46	AN3-7	Bolt	1
28-47	AN960C10	Washer—Plain	3
28-48	AN310-3	Nut-Castle	.1
28-49	AN960C10L	Washer-Plain	1
28-50	8461796	Spring-Filter	
28-51	8461797	Filter—Oil	
28-52	8495057	Gasket—Bottom cover	
28-53	8495058	Cover—Bottom	2
28-54	AN73A5	Bolt Bolt	
28-55 28-56	AN3-10 8468634	Bracket—Adapter	
28-57	8468633	Bracket—Adapter	
28-58	8461946	Washer—Cap	
28-59	8461942	Cap—Adjusting screw	





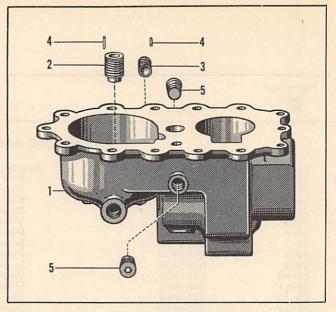


Figure 30—Barometric Valve Lower Casing Assembly

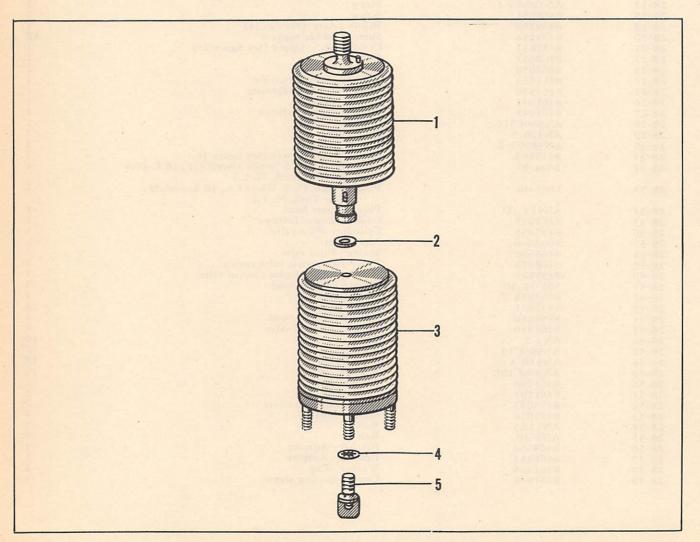


Figure 31—Barometric Valve Bellows Assembly

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage p	Inits per Assy
	inevaline) L	UPPER CASING ASSY (FIG. 29)	СОМРЯ	
28-21 29-1 29-2	8437837 8437837-1 8461955	Casing Assy —Upper Casing—Upper Liner	R	Ref.
		LOWER CASING ASSY (FIG. 30)		
28-31 30-1 30-2 30-3 30-4 30-5	8439603 8439603-1 8461944 6652838-2 6688912-1 3152	Casing Assy —Lower Casing—Lower Bushing Bushing Pin Plug (Parker Appliance Co., Cle		Ref. 1 1 1 2 2
	BARO	METRIC VALVE BELLOWS ASSY (FIG. 31)		
28-19 31-1 31-2 31-3 31-4 31-5	8439789 8437829 8461947 8439813 AN936A416 8461935	Bellows Assy —Barometric valve Bellows Assy —Top Gasket—Lower bellows Bellows Assy —Lower Washer—Lock Screw—Bellows adjusting eye	R	Ref. 1 1 1 1 1
	cc	OMPRESSOR BEARING ASSY (FIG. 32)		
3-4 32-1 32-1A 32-1B 32-2 32-3	8439731 8439697 8439387 8439735 6652829 6688858	Bearing Assy—Compressor Ring and Retainer Assy Retainer—Bearing Ring—Bearing sliding Nut—Adjusting Nut—Retainer	R	lef. 1 1 1 1
	COMPR	ESSOR BEARING SUPPORT ASSY (FIG. 33)		
3-7 33-1 33-1A 33-1B 33-1C	8439687 8439719 8439750 8439720 6652838-5	Support Assy—Compressor bearing Support Sub-Assy Support compressor bearing Sleeve Bushing—Tapped	R	lef. 1 1 1 8

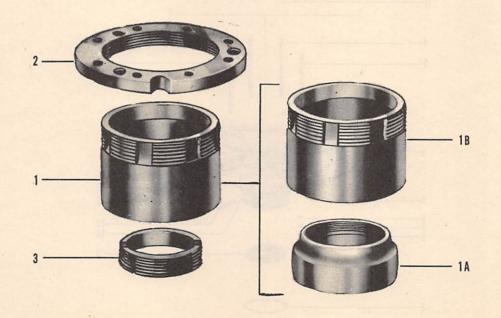


Figure 32—Compressor Bearing Assembly

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage per Code Assy
	COMPRESSO	OR BEARING SUPPORT ASSY (FIG. 33)—Continued	
33-1D	6688912-1	Pin—Locking	8
33-1E	6652838-9	Bushing—Tapped	1
33-1D	6688912-1	Pin—Locking	î
33-1F	6688867	Pin—Locking	i
33-1G	6688906	Plug—Support	î î
33-1H	3152-3	Plug-Pipe (Parker Appliance Co., Cleveland, Ohio)	1
33-2	6652828	Seal—Oil	1
33-3	11	Ring-Snap (Wallace Barnes Co., Bristol Conn.)	1
33-4	6652987-1	Stud—Support	2
33-5	6652987-2	Stud—Support	2
33-6	AN960C516	Washer	4
33-7	AN320-5	Nut—Shear	4 4
33-8	AN380C2-3	Pin—Cotter	4
33-9	1604-41	Plug-Plastic (S. S. White Co., 10 E. 40th St.,	1
33 7	(18	New York, N. Y.)	
33-10	8439212	Nipple—Compressor bearing oil	1
33-11	8461655	Gasket-Oil nipple	1
33-12	1604-153	Cap-Plastic (S. S. White Co., 10 E. 40th St.,	1
		New York, N. Y.)	
33-13	8439215	Jet—Oil	1
33-14	AN901-6A	Gasket	1

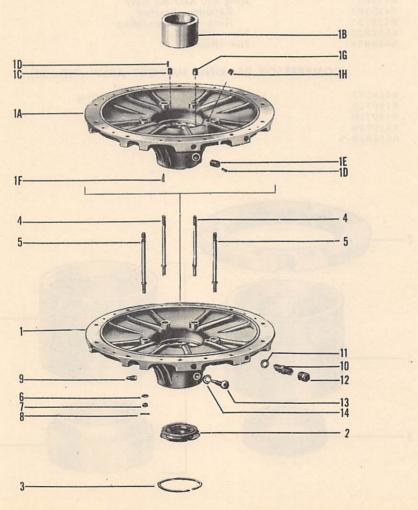


Figure 33—Compressor Bearing Support Assembly RESTRICTED

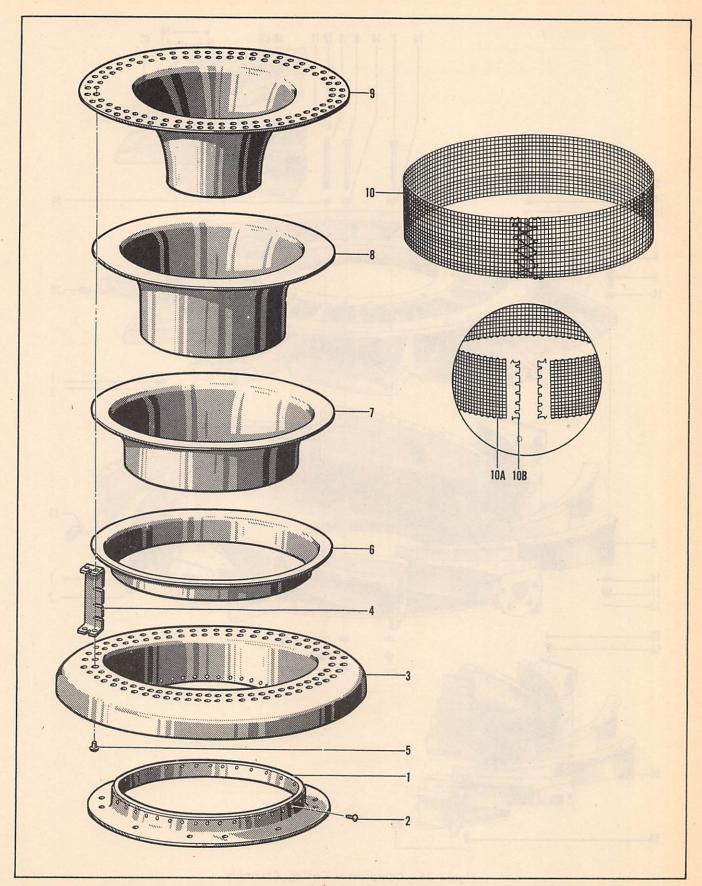


Figure 34—Compressor Front Vane and Screen Assembly

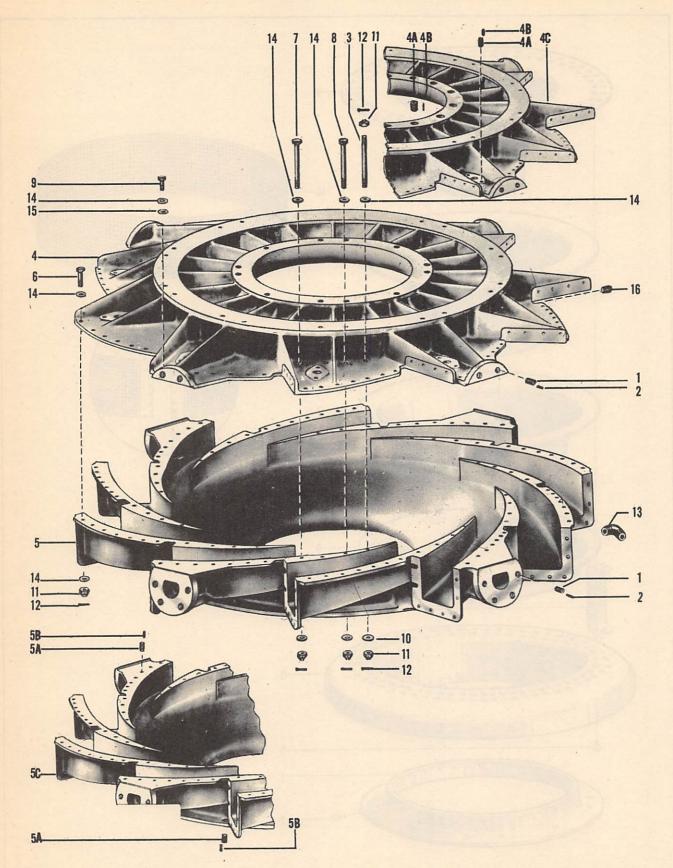


Figure 35—Compressor Casing Assembly

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Unit per Ass
	COMPRESSO	R FRONT INLET VANE AND SCREEN ASSY (FIG. 34)		
4-1	8439742	Vane and Screen Assy —Compressor front inlet		Ref
34-1	8439745	Flange		1
34-2	AN426B3-6	Rivet—C'sunk head		36
34-3	8439744	Vane		1
34-4	6652897-1	Blade		50
34-5	AN426B3-4	Rivet-C'sunk head		200
34-6	6652896-1	Vane		1
34-7	6652895-1	Vane		1
34-8	6652894-1	Vane		1
34-9	8439741	Vane		1
34-10 34-10A	8439148	Screen Assy		1
34-10B	8439148-1 8439318	Screen Hooks—Vane screen		1 2
	0.37010			
		COMPRESSOR CASING ASSY (FIG. 35)		
4-4	8439446	Casing Assy —Compressor		Ref
35-1 35-2	6652838-2	Bushing Dia Losking		16
35-3	6688912-1 8436821-1	Pin—Locking		16
35-4	8439446-1	Stud Casing Assy —Front		10
35-4A	6652838-1	Bushing—Tapped		1
35-4B	6688912-1	Pin—Locking		32 32
35-4C	8402876-1	Casing—Front		1
35-5	8439446-2	Casing Assy—Rear		1
35-5A	6652838-1	Bushing—Tapped		28
35-5B	6688912-1	Pin—Locking		28
35-5C	8439445-1	Casing		1
35-6	AN4-10	Bolt		54
35-7	AN4-27	Bolt		20
35-8	AN4-33	Bolt		10
35-9	AN74-5	Bolt		16
35-10	6688757-2	Washer-Conical		80
35-11	AN310-4	Nut-Castle		104
35-12	AN380C2-2	Pin-Cotter		104
35-13	AN822-6D	Elbow		1
35-14 35-15	AN960C416 AN960C416L	Washer Washer		124
35-16	Commercial	Plug—Plastic pipe (1/4 in. pipe thread)		AR 1
	COMI	PRESSOR REAR INLET VANE ASSY (FIG. 36)		
4-10	8439743	Vane Assy —Compressor rear inlet		D.C
4-10				Ref.
		ted here make up a complete assembly.		
36-1	AN426B3-6	Rivet		36
36-2	8439745	Flange—Compressor inlet		1
36-3	AN426B3-4	Rivet		200
36-4	6652897-2	Blade—Inlet		50
36-5	8439744-2	Vane—Inlet		1
36-6	6652896 2	Vane—Inlet		1
36-7	6652895-2	Vane—Inlet		1
36-8 36-9	6652894-2 8439741	Vane—Inlet Vane—Inlet		1
36-10	AN3-40	Bolt - Aircraft		1
36-11	AN960A10	Washer		4
36 12	8468620	Spacer Bevel		4
36-13	8468628	Spacer—Streamlined		4
36-14	8468624	Spacer-Tubular		4
36-15	8468627	Spacer—Streamlined		4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
36-16	8468623	Spacer—Tubular		4
36-17	8468626	Spacer—Streamlined		4
36-18	8468622	Spacer-Tubular		4
36-19	8468625	Spacer—Streamlined		4
36-20	8468621	Spacer—Tubular		
36-21	AN960C10L	Washer		AR
26 22	AN310-3	Nut-Castle		4
36-22 36-23	AN380C2-2	Pin-Cotter		4

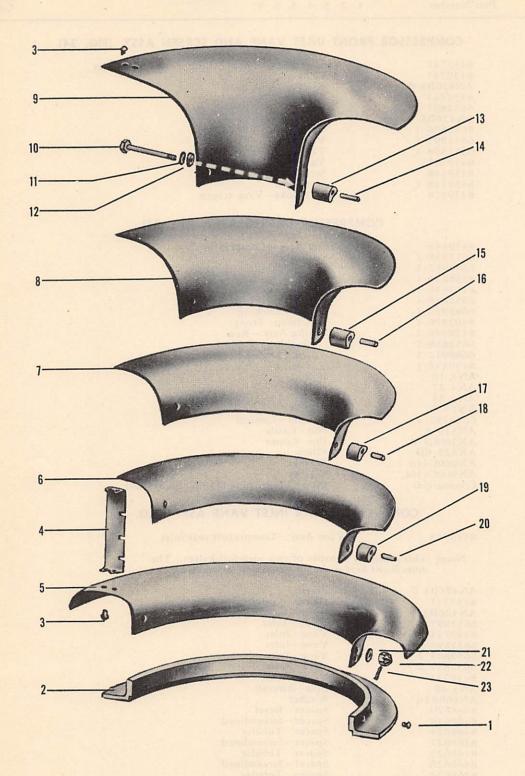


Figure 36—Compressor Rear Inlet Vane Assembly

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
	COMPRE	SSOR INLET SCREEN INSTALLATION (FIG. 37)		1-04
4-11 37-1 37-2	8439149 8439148-1 8439318	Screen Installation—Compressor inlet Screen Hooks—Vane screen		Ref.
	COMPR	RESSOR ELBOW AND JOINT ASSY (FIG. 38)		
4-23 38-1 38-1A 38-1B 38-1C 38-2 38-3 38-4	8439810 8439302 8439763 6652838-10 6688912-1 6652869 8439610 AN3-5	Elbow and Joint Assy —Compressor Elbow Assy Elbow Bushing Pin—Locking Gasket Joint Assy —Expansion Bolt		Ref. 1 4 4 1 1 1 1 1 8
38-5 38-6	AN960C10 AN310-3	Washer—Plain Nut—Castle		18 18 18

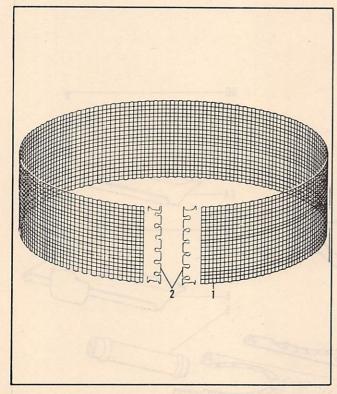


Figure 37—Compressor Rear Inlet Screen Installation

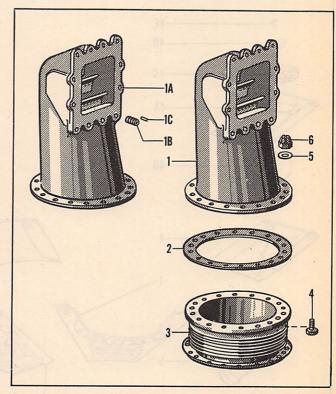


Figure 38—Elbow and Joint Assembly

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
		AIR BAFFLE ASSY (FIG. 39)		
4-33	8439800	Air Baffle Assy		Ref.
39-1	8439799	Plate—Air baffle		10
39-2	8439803	Panel—Air baffle, plain		2
39-3	AN380C2-2	Pin-Cotter		20
39-4	8439816	Panel Assembly—Air baffle thermo lead		1
39-4A	8439798	Panel		1
39-4B	8439802	Funnel Assy		1
39-4C	8468666	Screen Assy		1
39-4D	AN931-8-13	Grommet		1
39-4E	AN430DD3-3	Rivet		4
39-5	8468663	Tube—Air baffle inlet		7
39-6	8439804	Panel Assy —Air baffle		1
39-6A	8439798	Panel		1
39-6B	8439802	Funnel Assy		1
39-6C	8468660	Screen Assy		4
39-6D	AN430DD3-3	Rivet		7
39-5	8468663	Tube—Air baffle inlet		'
	CC	OMBUSTION ASSY (FIGS. 40 AND 41)		
5-1	8439507	Combustion Assy		Ref.
40-1	8439503	Elbow Assy —Combustion		1
40-1A	8439002	Elbow Assy —Combustion inner		1
40-1A 40-1B	6688865-3	Bolt		30
40-1B 40-1C	6688902	Nut		30
40-1D	AN380C2-2	Pin-Cotter		30
40-2	8439003	Diaphragm Assy —Nozzle		1
40-3	6688854	Bolt		20
40-4	8439493	Baffle Assy		1
40-5	8468326	Screw—Gas baffle		4

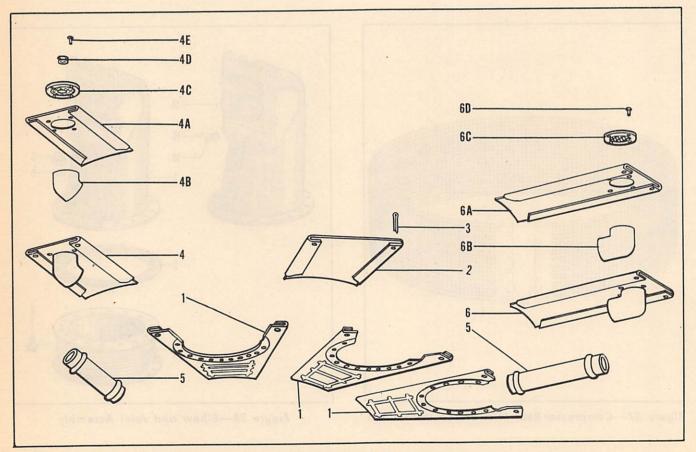


Figure 39—Air Baffle Assembly

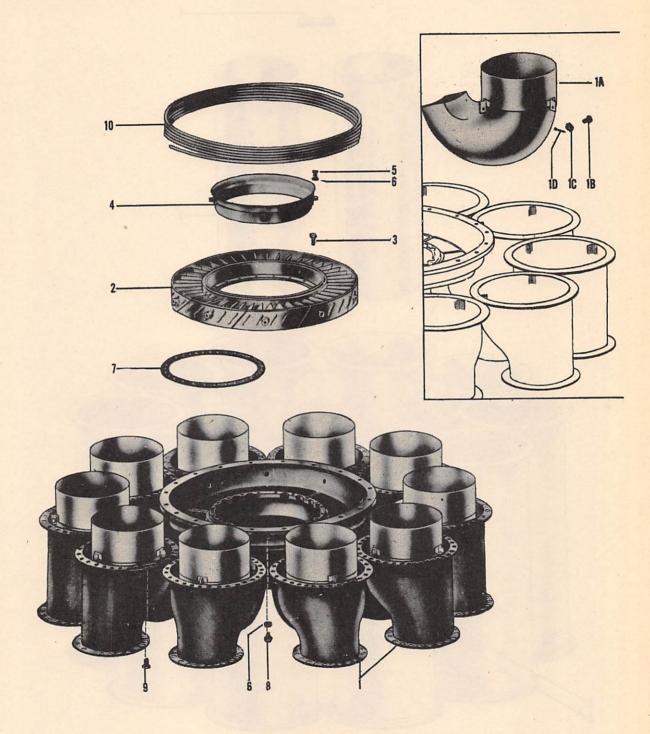


Figure 40—Exploded View of Combustion Assembly Minus Chambers

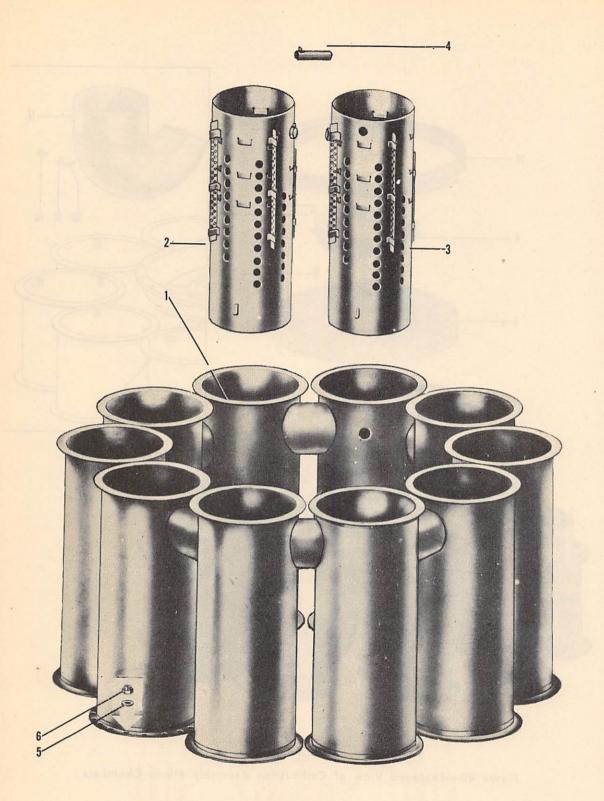


Figure 41—Combustion Assembly Inner and Outer

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
	COMBUS	STION ASSY (FIGS. 40 AND 41—Continued)		
40-6	AN960C516	Washer		4
40-7	6652870	Gasket—Chamber		10
40-8	6688856	Bolt		10
40-6	AN960C516	Washer		10
40-9	AN3-4	Bolt		300
40-10	J-M702	Packing (Johns-Manville Sales Corp., 46 Federal St., Boston, Mass.)		AR
40-10	10 Eagle 66	Packing (Eagle-Picher Lead Co., Cinn., Ohio)		AR
41-1	8439684	Chamber Assy		1
41-2	8439550-2	Liner Assy		1
41-2	8439550-3	Liner Assy		1
41-3	8439550-1	Liner Assy		8
41-4	8468322	Tube Assy —Liner connecting		10
41-5	AN960C10	Washer—Plain		300
41-6	AN310-3	Nut-Castle		300
	TURBIN	E SUPPORT AND BEARING ASSY (FIG. 42)		
5-2	8439832	Support and Bearing Assy —Turbine		Ref.
42-1	8439811	Support Assy (See figure 43)		1
42-2	8468230	Gasket		1
42-3	8469084	Bearing Assy —Turbine (See figure 44)		1
42-4	AN960C416	Washer		10
42-5	AN74-6	Bolt		10

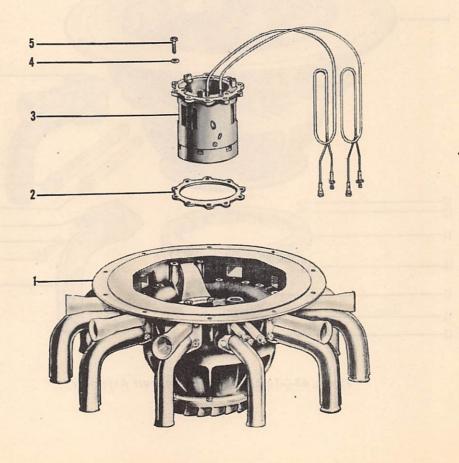


Figure 42—Turbine Support and Bearing Assembly
RESTRICTED

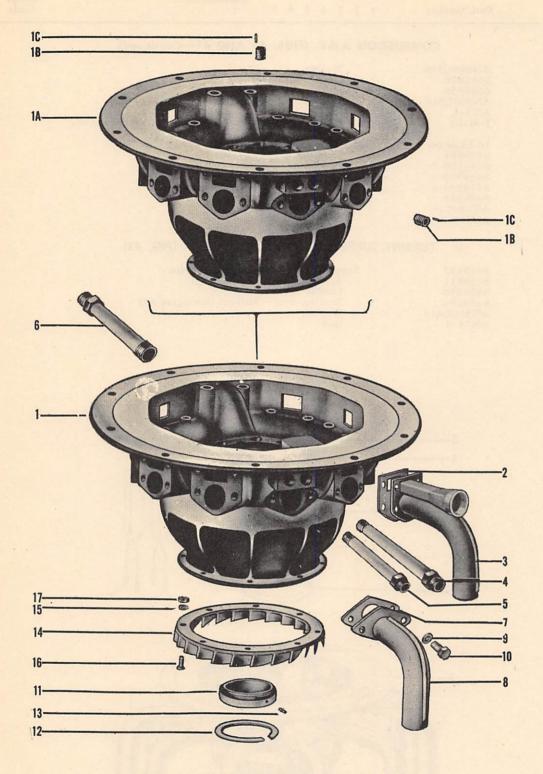


Figure 43—Turbine Bearing Support Assembly

Figure and Index No.	Part Number	Nomenclature 1 2 3 4 5 6 7	Usage Code	Units per Assy
	TURBIN	E BEARING SUPPORT ASSY (FIG. 43)		
				Ref.
42-1	8439811	Support Assy — Turbine bearing		1
43-1	8439504	Support Assy —Turbine bearing		î
43-1A	8439749	Support—Turbine bearing		46
43-1B	6652838	Bushing		46
43-1C	6688912-1	Pin—Locking		8
43-2	8468133	Gasket—Air elbow		8
43-3	8439805	Elbow Assy—Cooling air		1
43-4	8439601	Nipple Assy —Turbine bearing oil		î
43-5	8468329	Nipple Assy—Turbine bearing air		1
43-6	8468327	Nipple—Turbine bearing scavenging Gasket—Air elbow		2
43-7	8468130			2 2
43-8	8439461	Elbow Assy Washer		36
43-9	AN960C416	Bolt		36
43-10	AN74-5	Seal—Oil		1
43-11	8439667	Ring-Snap (Wallace Barnes Co., Bristol, Conn.)		1
43-12	MRC-B-25-33-8	Pin—Locking		1
43-13	6688867	Diffuser		1
43-14	8469081	Washer		16
43-15	AN960C6	Screw		8
43-16	8468325-4	Nut		8
43-17	AN320-1	****		

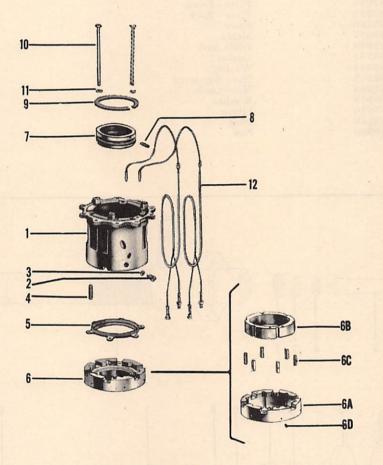


Figure 44—Turbine Bearing Assembly

Figure and Index No.	Part Number	1 2 3 4 5 6 7 Nomenclature	Usage per Code Assy
		TURBINE BEARING ASSY (FIG. 44)	
42-3	04/0004	AND TO A STRONG ON WELL SHIPTON	
44-1	8469084 8469078	Bearing Assy —Turbine	1
44-2	6652820	Case—Ring sliding	1
44-3	6688913	Jet—Oil	1
44-4	8468317	Washer—Oil jet	1
44-5	8469080	Spring	6
44-6	8469086	Washer—Thrust	1
44-6A		Case Assy	. 1
44-6B	8469079	Case	1
44-6C	8469099 8436842	Ring	1
44-6D		Key—Rear bearing case	6
44-60	6688917	Pin—Key	6
44-8	8439286	Seal—Front oil	1
44-8	6688867	Pin-Locking	1
44-9	8	Ring-Snap (In MRC Bulletin No. 25 Wallace	1
44 10	ANI= / /=	Barnes Co., Bristol, Conn.) (See fig. 33)	
44-10 44-11	AN74-47	Bolt—Extension	3
44-11	AN960C416	Washer-Plain	3
44-12	8439771	Thermocouple Assy —Turbine bearing	2
ô)			
	1	DUPLEX FUEL NOZZLE ASSY (FIG. 45)	
5-17	8439621	Nozzle Assy —Duplex fuel	Ref.
45-1	8439641	Body Assy	
45-2	8437915	Orifice	1
45-3	8437914	Plate—Front	1
45-4	8437913	Plate—Back	1
45-5	8468296	Filter	1
45-6	8439637	Sleeve	1
45-7	8439638	Filter Assy	1
45-8	8468242	Gasket	1
45-9	8468243	Washer	1
45-10	8468245	Nut-Retaining	1
45-11	8468244	Nut—Lock	1
47-11			1
	8468654	Washer	
45-12	8468654 8439639	Washer	2
	8468654 8439639 8439640	Washer Elbow Plug	2 1 1

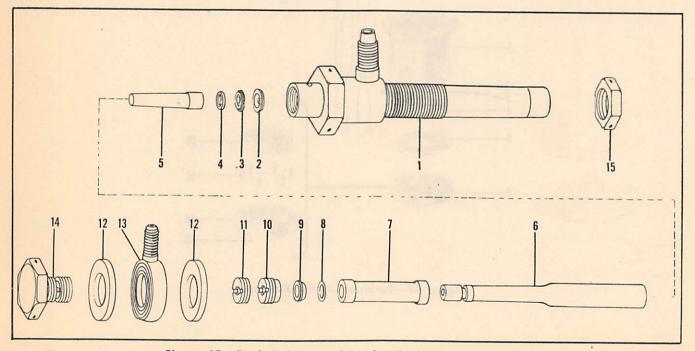
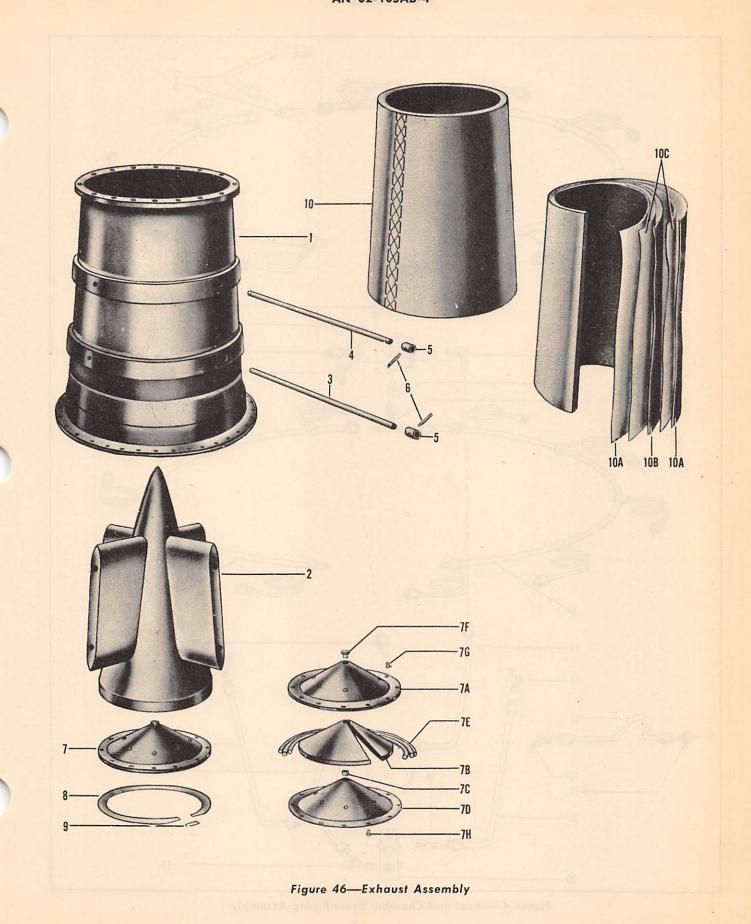


Figure 45-Exploded View of Duplex Fuel Nozzle Assembly



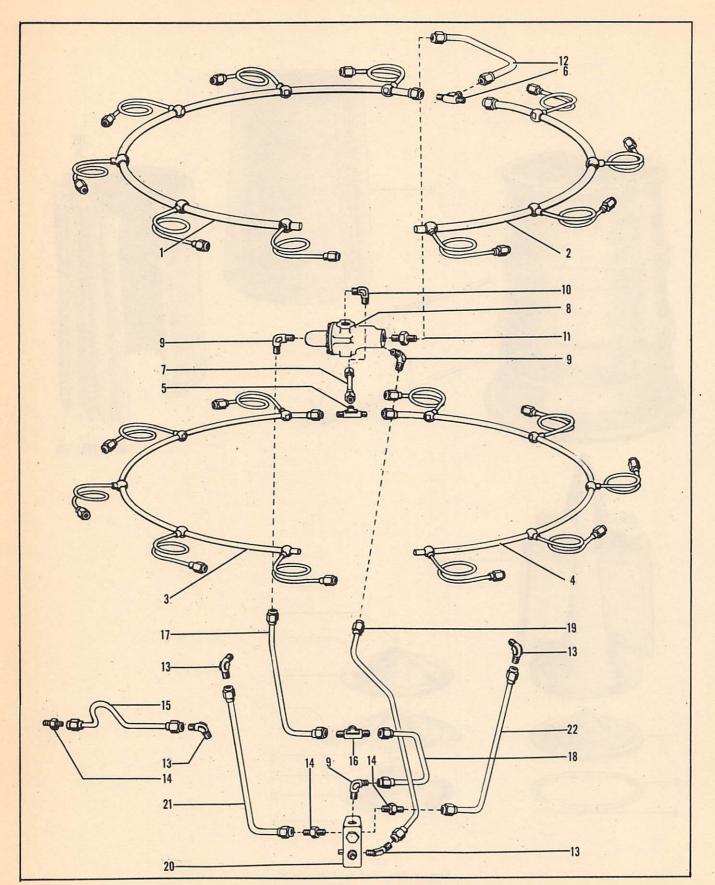


Figure 47—Fuel and Chamber Drain Piping Assembly

Figure and Index No.	Part Number	Nomenclature Usage Code	Units per Assy
		EXHAUST ASSY (FIG. 46)	
6-1	8439380	Exhaust Assy	Ref.
46-1	8439375	Cone Assy —Exhaust outer	1
46-2	8439376	Cone Assy —Exhaust inner	1
46-3	8439379-1	Rod	2 2
46-4 46-5	8439379-2 8461617	Rod Collar—Rod	8
46-6	AN380C3-4	Pin—Cotter (Steel)	. 8
46-7	8439428	Plate Assy —Insulation	1
46-7A	8439598	Plate Šub-Assy	1 .
46-7B	6652942	Insulation	1
46-7C	6688924	Bushing Plate	1
46-7D 46-7E	8439431 Commercial	Insulation (Johns-Manville Sales Corp., 39 Federal St.,	3
40-7L	Commercial	Boston, Mass.)	
46-7F	8461697	Rivet—Center	1
46-7G	6688728	Rivet	8
46-7H	8461099	Pin	12
46-8	8439391	Ring—Split Connector—Split ring	1
46-9 46-10	8461696 8439392	Pad Assy —Insulation	1
46-10A	8439392-3	Screen	2
46-10B	8439392-2	Screen	1
46-10C	8439392-4	Foil—Aluminum	4
	FUEL A	AND CHAMBER DRAIN PIPING ASSY (FIG. 47)	
			Ref.
6-13 47-1	8439689 8439622	Piping Assy —Fuel and chamber drains  Manifold Assy —Fuel rear L.H.	1
47-2	8439778		î
47-3	8439643	Manifold Assy —Fuel rear R.H. Manifold Assy —Fuel front L.H.	1
47-4	8439779	Manifold Assy —Fuel front R.H.	. 1
47-5	AN824-6	Tee	1
47-6	AN824-8	Tee	1
47-7 47-8	8439917 8439618	Tube Assy —Fuel rear manifold inlet Valve Assy —Duplex meter (See figure 52)	î
47-9	AN822-4	Elbow 90° (St. Stl. for ½ tubing)	2
47-10	AN822-6	Elbow 90° (St. Stl. for 3/8 tubing)	1
47-11	AN816-8	Nipple (St. Stl. for ½ tubing)	1
47-12	8439918	Tube Assy —Front manifold inlet	.1
47-13	AN823-4	Elbow 45° (St. Stl. for ½ tubing) Nipple (St. Stl. for ½ tubing)	1
47-14 47-15	AN816-4 8439539	Tube Assy—Upper chamber drain	î/
47-16	AN825-4	Tee (St. Stl. for ½ tubing)	1
47-17	8439915	Tube Assy —Meter valve air inlet	1
47-18	8439914	Tube Assy —Chamber to drain valve	1
47-19	8439916	Tube Assy — Meter valve drain	1
47-20 47-9	8439932 AN822-4	Valve Assy —Chamber drain (See figure 48) Elbow 90° (St. Stl. for ½ tubing)	1
47-13	AN823-4	Elbow 45° (St. Stl. for ½ tubing)	1
47-14	AN816-4	Nipple (St. Stl. for 1/4 tubing)	2
47-13	AN823-4	Elbow 45° (St. Stl. for 1/4 tubing)	2
47-21	8439542	Tube Assy —Chamber drain L.H.	1 1
47-22	8439542	Tube Assy —Chamber drain R.H.	1

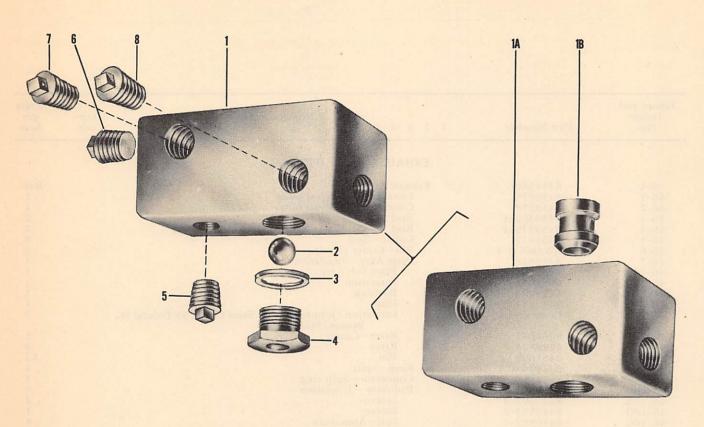


Figure 48—Exploded View of Chamber Drain Valve Assembly

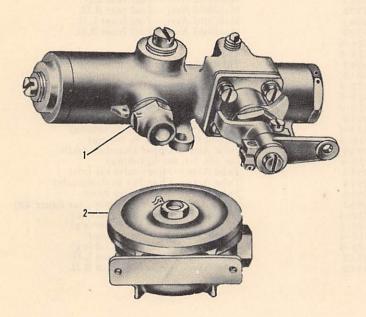


Figure 49—Air Filter and Control Valve

Figure and			-	Units
Index No.	Part Number	1 2 3 4 5 6 7 Nomenclature	Usage Code	per Assy
	CI	HAMBER DRAIN VALVE ASSY (FIG. 48)		
47-20	8439932			
48-1	8439547	Valve Assy —Chamber drain Body Assy —Valve		Ref.
48-1A	8439764	Body—Valve		1
48-1B	8468170	Seat—Valve		1
48-2	No Number	Ball Valve (5/16 dia., Waterbury Steel Ball Co., Waterbury, Conn.)		1
48-3	AN901-5A	Gasket Gasket		
48-4	8468171	Retainer—Valve		1
48-5	1604-41	Plug—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)		. 1
48-6	AN913-2S	Plug		
48-7	AN913-1S	Plug		1
48-8	1604-40	Plug-Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)		4
	CONTR	OL VALVE ASSY AND AIR FILTER (FIG. 49)		
49-1 49-2	8439577 28688 less No. 27203	Valve Assy —Control Filter—Air (Purolator Products Co., Newark, N. J.)		1
		AIR FILTER (FIG. 50)		
49-2	28688 less No. 27203	Filter-Air (Purolator Products Co., Newark, N. J.)		Ref.
50-1	28843	Gasket—Cover (Purolator Products Co., Newark, N. J.)		1
50-2	28846	Cover (Purolator Products Co., Newark, N. J.)		1
50-3	28840	Gasket—Element (Purolator Products Co., Newark, N. J.)		1
50-4	28848	Screw—Cover (Purolator Products Co., Newark, N. J.)		1
50-5	28842	Gasket—Cover screw (Purolator Products Co., Newark, N. J.)		1
50-6	28841	Washer—Spring (Purolator Products Co., Newark, N. J.)		1
50-7	28849	Retainer—Cover screw (Purolator Products Co., Newark, N. J.)		1
50-8	28859	Element Assy (Purolator Products Co., Newark, N. J.)		1
50-9	29005	Head Assy (Purolator Products Co., Newark, N. J.)		1

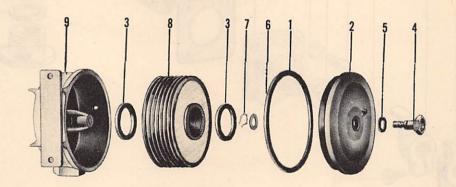


Figure 50—Exploded View of Air Filter

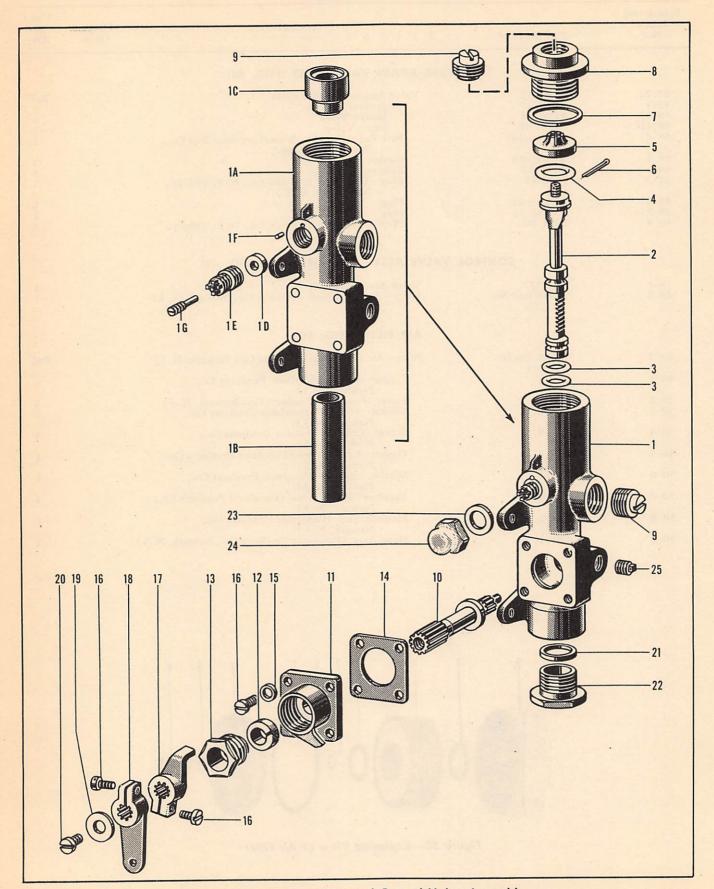


Figure 51—Exploded View of Control Valve Assembly

Index		Nomenclature Usage	Units
No.	Part Number	Nomenclature Usage Code	per Assy
		CONTROL VALVE ASSY (FIG. 51)	
49-1	8439577	Valve Assy —Control	Ref.
51-1	8439576	Body Assy	1
51-1A	8439530	Body	1
51-1B	8468642	Liner	î
51-1C	8439830	Seat	î
51-1D	8468260	Packing	1
51-1E	8468159	Bushing—Adjusting screw	1
51-1F 51-1G	6688912-1 8468160	Pin—Locking	1
51-10	8439829	Screw—Idling Plunger—Control	1
51-3	AN6227-8	Packing "O" ring—Hydraulic	1 2
51-4	AN6227-15	Packing "O" ring	1
51-5	8439831	Nut-Clamping	î
51-6	AN380-2-3	Pin-Cotter	1
51-7	AN902-16	Gasket	1
51-8	8468157	Bushing—Inlet	1
51-9	Commercial	Plug—Red plastic (3/4-16 N.F. thread)	2
51-10 51-11	8439533 8439531	Shaft—Control valve Housing—Shaft	1
51-12	8468263	Packing ring	1 1
51-13	8468195	Gland	1
51-14	AN902-10	Gasket	î
51-15	AN960C10L	Washer	4
51-16	AN503-10-10	Screw	6
51-17	8439532	Stop	1
51-18 51-19	8402773 945-4P	Lever Washer	1
51-20	AN500A416-6	Screw	1 1
51-21	AN920-12	Gasket	1
51-22	8468158	Plug	î
51-23	6688776-5	Gasket—Adjusting screw	î
51-24	8468161	Cap—Adjusting screw	1
51-25	AN913-1S	Plug—Pipe	1
		DUPLEX METER VALVE ASSY (FIG. 52)	
47-8	8439618	Valve Assembly—Duplex meter	Ref.
4/-0	0477010		
52-1	8437947	Body—Duplex meter valve	1
52-1 52-2	8437947 8439617	Bellows and Valve Assy	1 1
52-1 52-2 52-2A	8437947 8439617 8437951	Bellows and Valve Assy Bellows Assy	1 1 1
52-1 52-2 52-2A 52-2B	8437947 8439617 8437951 8439614	Bellows and Valve Assy Bellows Assy Valve meter	1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C	8437947 8439617 8437951 8439614 8495053	Bellows and Valve Assy Bellows Assy Valve meter Pin	1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D	8437947 8439617 8437951 8439614 8495053 8495044	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice	1 1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C	8437947 8439617 8437951 8439614 8495053	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket	1 1 1 1 1 1 4
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3	8437947 8439617 8437951 8439614 8495053 8495044 AN505-6-6	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring	1 1 1 1 1 1 4 2
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6	8437947 8439617 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter	1 1 1 1 1 1 4
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7	8437947 8439617 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter	1 1 1 1 1 1 4 2 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8	8437947 8439617 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring	1 1 1 1 1 4 2 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9	8437947 8439617 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050 8495052	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing	1 1 1 1 1 4 2 1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-7 52-8 52-9 52-10	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin	1 1 1 1 1 4 2 1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking	1 1 1 1 1 4 2 1 1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-7 52-8 52-9 52-10	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin	1 1 1 1 1 4 2 1 1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495047 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt	1 1 1 1 1 4 2 1 1 1 1 1 1 1 6 6
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim	1 1 1 1 1 4 2 1 1 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15 52-16	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647 8495045	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim Spring	1 1 1 1 1 4 2 1 1 1 1 1 1 6 AR
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15 52-16 52-17	8437947 8439617 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647 8495045 8495045 8495045	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gašket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim Spring Ball	1 1 1 1 1 4 2 1 1 1 1 1 1 6 6 AR
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15 52-16 52-17 52-18	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495047 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647 8495045 8468646 8495046	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim Spring Ball Reducer	1 1 1 1 1 4 2 1 1 1 1 1 1 6 6 AR 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15 52-16 52-17	8437947 8439617 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647 8495045 8495045 8495045	Bellows Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim Spring Ball Reducer Plug—Plastic (S. S. White Co., 10 E. 40th St.,	1 1 1 1 1 4 2 1 1 1 1 1 1 6 6 AR
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15 52-16 52-17 52-18	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495047 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647 8495045 8468646 8495046	Bellows Assy Bellows Assy Valve meter Pin Orifice Screw Gašket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim Spring Ball Reducer Plug—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.) Plug—Plastic (S. S. White Co., 10 E. 40th St.,	1 1 1 1 1 4 2 1 1 1 1 1 1 6 6 AR 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15 52-16 52-17 52-18 52-19 52-19	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495047 8495047 8495050 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647 8495045 8495046 1604-42	Bellows and Valve Assy Bellows Assy Valve meter Pin Orifice Screw Gasket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim Spring Ball Reducer Plug—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.) Plug—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.)	1 1 1 1 1 4 2 1 1 1 1 1 6 6 AR 1 1 1
52-1 52-2 52-2A 52-2B 52-2C 52-2D 52-3 52-4 52-5 52-6 52-7 52-8 52-9 52-10 52-11 52-12 52-13 52-14 52-15 52-16 52-17 52-18 52-19	8437947 8439617 8437951 8437951 8439614 8495053 8495044 AN505-6-6 8495042 8495047 8468229 8468649 8495050 8495052 6688912-1 8495051 8437948 AN960C416 AN74A7 8468647 8495045 8495045 8495046 1604-42	Bellows Assy Bellows Assy Valve meter Pin Orifice Screw Gašket Holder—Spring Spring—Meter Filter Guide—Spring Bushing Pin Bushing—Locking Cap Washer Bolt Shim Spring Ball Reducer Plug—Plastic (S. S. White Co., 10 E. 40th St., New York, N. Y.) Plug—Plastic (S. S. White Co., 10 E. 40th St.,	1 1 1 1 1 4 2 1 1 1 1 1 6 6 AR 1 1

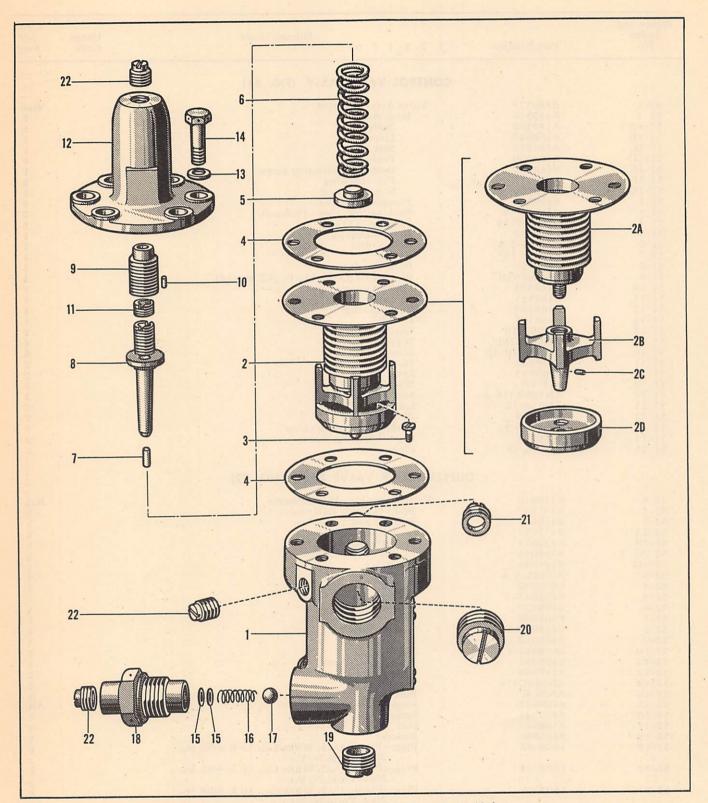


Figure 52—Exploded View of Duplex Meter Valve

# SECTION III NUMERICAL PARTS LIST

Part Number	Figure and Index Number	Total Qty	Part Number	Figure and Index Number	Total Qty
Ball Ball Cap Cap Insulation Plug—Pipe Plug—Plastic Plug—Plastic Screw AN21-12 AN280H404 AN3-10	27-1 48-2 27-7 23-31 46-7E 27-6 35-16 51-9 22-13 24-8 19-7 28-55	1 1 1 3 4 1 2 2 3 1	AN73-4 AN73A5 AN74-24 AN74-26 AN74-3 AN74-37 AN74-4 AN74-47 AN74-5 AN74-54 AN74-6 AN74-6	4-30 28-54 5-7 13-5 5-22 5-6 4-6 44-10 4-2 5-11 3-6	40 8 16 4 4 20 3 76 3 20
AN3-4 AN3-40 AN3-5 AN3-6 AN3-7 AN310-3 AN310-4 AN310-5 AN310-6 AN310-8	4-31 36-10 6-12 24-42 4-26 4-27 3-10 3-12F 3-16 9-3F	770 4 22 1 70 885 158 82 21	AN74A7 AN74B-30 AN75-4 AN75-40 AN75A14 AN814-3 AN815-8D AN816-4 AN816-6 AN816-6D AN816-8	52-14 23-27 24-5 20-22 20-21 10-24 23-18 24-13 24-20 24-22	6 3 1 1 3 1 1 4 1 1 1 1 1 1 1 1 1 1 1 1 1
AN320-1 AN320-5 AN360-3 AN365-428 AN380-2-3 AN380-3-3 AN380C1-1 AN380C2-1 AN380C2-2 AN380C2-3	24-9 28-29 6-7 19-26 51-6 19-10 21-46 28-15 3-11 33-8	11 5 10 14 1 1 1 2 303	AN822-16-12D AN822-4 AN822-6 AN822-6D AN822-8D AN823-12 AN823-4 AN823-8 AN823-8	24-33 23-5 24-11 23-9 23-7 23-14 23-32 47-13 24-31 23-10	1 2 1 4 2 2 2 2 1 4 2 1
AN380C3-3 AN380C3-4 AN380C3-7 AN380C4-5 AN380C4-7 AN4-10 AN4-11 AN4-27 AN4-33	3-17 9-3G 11-15 12-20 10-21 35-6 3-9 35-7 35-8	36 9 4 1 1 54 32 20 10	AN824-6 AN824-8 AN824-8D AN825-4 AN826-4D AN833-8D AN840-8D AN842-17D AN842-8D AN842-10D	47-5 47-6 23-12 47-16 24-18 23-21 10-26 10-23 23-28 23-30	1 1 1 1 2 1 1 1 1
AN4-4 AN426B3-4 AN426B3-6 AN426D2-7 AN430DD3-3 AN5-13 AN5-14 AN5-15 AN5-16 AN500A10-10	24-3 34-5 34-2 28-4 39-4E 3-12D 10-19 4-20 4-17	2 400 72 3 8 4 3 38 2	AN844-8D AN878-8-9 AN901-12A AN901-5A AN901-6A AN902-10 AN902-12 AN902-16 AN902-8	24-26 23-26 21-50 48-3 33-14 51-14 23-2 51-7 21-34	1 2 1 1 1 1 1 1 4
AN500A10-12 AN500A10-14 AN500A416-6 AN500A6-5 AN501A10-6 AN501A416-16 AN503-10-10 AN503-416-10 AN505-6-6	21-14 21-41 21-40 51-20 28-17 21-6 11-20 51-16 10-12 52-3	3 2 1 1 2 4 4 6 2	AN912-2D AN912-3D AN912-4D AN913-1D AN913-1S AN913-2S AN914-3D AN914-4D AN920-12 AN924-12	24-19 24-10 23-23 23-1 48-7 48-6 24-27 23-29 51-21 23-3	1 2 1 2 2 1 1 1 1 1
AN6227-11 AN6227-15 AN6227-5 AN6227-8 AN6230-16 AN6230-6	11-17 4-21 4-18 3-14 19-15 21-33 51-4 10-13 51-3 21-19 26-17 24-47	4 8 2 10 2 1 1 2 2 1 1 2 2	AN924-8D AN931-8-13 AN936A416 AN936-B6 AN960-516 AN960-816 AN960A10 AN960A10 AN960C10 AN960C10L AN960C416	23-20 39-4D 31-4 28-16 20-23 9-3E 36-11 10-25 4-25 4-32 3-8	2 1 1 2 4 1 4 1 894 AR 294

Part Number	Figure and Index Number	Total Qty	Part Number	Figure and Index Number	Tota Qty
N960C516	3-12C	130	11	33-3	1
N960C516L	9-19	6	1299896	22-8	1
N960C510L	24-7	19	1500-1B	9-7A	1
N960C6 N960C616	3-15	20	1604-153	33-12	1
48432	19-1A	1	1604-157	24-24	1
6069-1	19-8	1	1604-167	25-8	1
111449	19-5	1	1604-181	24-36, 25-10	1
111450	19-3	1	1604-182	24-34	1
117790-1	19-1C, 19-11B2	6	1604-227	23-6	1
117793	19-4	1	1604-229	23-33	1
117794	19-28	3	1604-40	21-28, 24-37, 25-9,	11
20504-14	19-6	1		28-33, 48-8, 52-22	
20504-51	19-2	1	1604-41	21-52, 33-9, 48-5,	4
45517-101	19-31	2		52-21	
45517-103	19-12A	1	1604-42	10-22, 23-16, 25-11,	
51057	19-24	1		52-19	100
55744	19-1B	1	1604-44	52-20	wes.
71536	19-21	1	1604-81	28-32	
78528	19-29	5	2	21-31	
81389	19-30	2	2CM42B3P14	18-13	
81611	19-25	20	2CM42B3P23	18-12	
823531	19-11A1, 19-11B1	4	2CM42B3P24	18-11	
823910	19-20	1	2CM42B3P38	18-14	
823912	19-17	1	2CM42B3P39	18-15	
823919	19-16	1	2CM42B3P46	18-25	1
823920	19-14	1	2CM42B3P47	18-24	
823921	19-13	1	2CM42B4	9-3A	-
823982	19-23	1	2CM5ACF	9-15	THE REAL PROPERTY.
825642	19-22	1	24335	26-15	25-5-1
825643	19-19	1	24412	26-16	PRES
825644	19-18	1	24433	26-12	
825961	19-11A	1	25286	26-18	
83307	19-32	2	25297	26-23	
85280	19-33	2	25320	26-14	
85281	19-34	2	25321	26-10	Done
B282A	20-4	1	25444	26-9	ang a
117789	19-27	1	25447	26-13	TATA
14C14C28B	9-9	1	25449	26-11	
825962	19-11	1	25473	26-21	1088
0112279	19-1	1	25547	26-22	THE
0823532	19-11B	1	25660	26-3	
0823981	19-12	1	25663	26-2	
A8236B	21-30	. 1	25664	26-1	112
6-8236A	21-18	1	25665	26-5	
GA401B	20-19	1	25667	26-19	
A779A	20-3	2	25668	26-20	
A780A	20-13	1	25669	26-6	
A781A	20-9	1	26488	26-8	
A782	20-5	1	27048	26-7 26-4	
A783A	20-10	1	27383		
A784C	20-6	1	28688 Less No. 27203	49-2	1
A785A	20-8	1	28840	50-3	
A786A	20-1	1	28841	50-6	
A787B	20-2	2	28842	50-5	
A788A	20-11	1	28843	50-1	
A789B	20-12	1	28846	50-2	1
A790	20-17	1	28848	50-4	
A791	20-7	1	28849	50-7	
A792B	20-16	1	28859	50-8	O FEE
A821C	20-18	2	29005	50-9	
A889	20-20	1	3152	30-5 33-1H	
C180C	20-14	1	3152-3	33-1H 22-1	1
C181C	20-15	1	4141196	22-1	1
159J21	24-39	1	4141199	22-4	
P-587E	9-11	1	4141324	22-2	110
16-6	1	1	4141327	22-10	1 200
M702	40-10	AR	4141375		9619
IRC-B-25	16-9	1	4141419	22-9	
MRC-B-25-33-8	43-12	1	4141471	22-3 22-7	1
ARC104S-ABEC3	16-6	1	4142138	22-14	
ND-Q-R12X5	12-13, 16-8	2	4145553	22-14	
ND-Q-R16X5	11-5, 12-2	5	4145623	22-18	
260824	22-15	10	4149470	22-6	
O Eagle 66	40-10	AR	4149471	22-10	
03KR	21-32	1	4149512	22-10	1
04S	11-6 11-2, 12-5	5	4149970 4152388	22-12	
05S					

Part Number	Figure and Index Number	Total Qty	Part Number	Figure and Index Number	To
03-10-10	28-41	4	6688835	21-23	
66A10-4	9-3 C	1	6688836	21-23	The same
66A6-6	28-37	2	6688837	21-38	
66A8-3	12-11	1	6688839	21-44	1
621205	18-16	rue i	6688840	21-7	L. Has
627885	18-7	12	6688843	21-36	
627932	18-23	4	6688844	21-48	lan a
628645G1	18-21	i	6688845	21-16	PLEN.
628647G1	18-8	1	6688847	21-15	THE REAL PROPERTY.
652634G1	18-1	1 1 1	6688848	21-47	TO SOLD
652811	21-3	2	6688849	21-24	BRA
652820	44-2	1	6688850	21-17D	
652828	33-2	1	6688852P1	4-9	1
652829	32-2	1	6688854	40-3	2
652838	14-5, 43-1B	47	6688856	40-8	1
652838-1	35-4A, 35-5A	60	6688858	32-3	
652838-10	38-1B	4	6688865-3	40-1B	3
652838-14	14-6	1	6688867	33-1F, 43-13, 44-8	
652838-2	14-5, 30-3, 35-1	18	6688873	3-2	
652838-4	14-2	1	6688879	11-3, 12-6	
652838-5	14-4, 33-1C	14	6688882	12-14	
652838-7	14-8	8	6688883-1	12-16	
652838-9	33-1E	1	6688883P4	16-7	
652840	8-8A	1	6688884-2	12-3	
652846	8-9	1	6688885	12-21	
652869	4-24, 38-2	11	6688867	10-11	
652870	5-15, 40-7	20	6688890	12-10	
652888	8-8	1	6688891	16-5 10-4	
652894-1	34-8 36-8	1	6688892 6688893-1	14-17	
652894-2	34-7	1	6688893-2	14-17	1
652895-1 652895-2	36-7	i	6688893-3	14-16	
652896-1	34-6	etaci e.	6688893-5	14-14	
652896-2	36-6	i so i	6688894	12-7	
652897-1	34-4	50	6688895	12-19	
652897-2	36-4	50	6688896	11-14	CHOICE.
652942	46-7B	1	6688897-3	11-10	100
652954	10-3	1	6688898	11-4, 12-15	2
652954-1	15-1	1	6688899	10-14	No.
652955	13-2	1	6688900	10-2	
652957	11-7	3	6688902	40-1C	30
652962	11-9	1	6688906	33-1G	SE P
652972	8-8B	16	6688909	45-15	EA GEN
652974	3-12, 4-15	2	6688912-1	8-4B3, 8-9D, 14-3,	17
652974P3	3-12A	1		15-3, 30-4, 33-1D,	
652974P4	3-12B	1		35-2, 35-4B, 35-5B,	
652986	8-14	1		38-1C, 43-1C, 51-1F,	
652987-1	33-4	2		52-10	
652987-2	33-5	2	6688913	44-3	
552992	10-17	1	6688917	44-6D	THE WA
88707	9-6	2	6688924	46-7C	
588708	9-2	I	6688938-5	25-4	
588709	9-14	1	6688968	9-12	
88710	9-8	1 0	6688995 7HCL16B2	14-15 /	
88728	46-7G	8	7HGL16B2 7HVL16A1	9-13 24-32	DE FAR
88757-2	35-10 4-14	80 40	7HVR16A2	24-32	LEX IS
88757-3	4-14 7-2	6	7HV16B2	24-14	Car S
88763 88771	9-3B	1	8	44-9	
88776-5	51-23	1	8402725	14-12	
88780	27-3	COTO PR	8402734	12-12	
83802	8-6	PAGE 1	8402752	11-1	
88803	8-5	î	8402756	11-16	15 0
88804	8-7	î	8402759	12-4	7.10
88805	8-2	î	8402773	51-18	H
88806	8-13	1	8402779	12-1	PRO
688808	8-10	16	8402817	13-3	Se ivi
588809P2	3-12E	4	8402819	11-8	1
588814	8-16	1	8402876-1	35-4C	1
88815	8-15	1	8402887	8-1B	54
588817	8-11	16	8402953	16-4	1
588822	21-5	1	8418892	18-18	4
688824	21-2A	1	8418939	18-6	1
588825	21-4	1	8418960	18-17	1
688829	21-11	1	8419041G1	18-22	2
688830	21-13	1	8419049	18-20	4 4
88831	21-8	1	8419154	18-9	

Part Number	Figure and Index Number	Total Qty	Part Number	Figure and Index Number	Total Qty
8433010G2	18-3	1	8439471	5-16	10
8433018P2	18-2	1	8439493	40-4	1
8433019G2	18-4	1	8439499	8-1A	1
8433172G1 8436814-1	18-10 14-7, 15-2	8	8439500 8439501	2 8-1	1
8436821-1	35-3	10	8439503	40-1	1
8436842	44-6C	6	8439504	43-1	1
8436848	5-19 16-3	1	8439507 8439530	5-1 51-1A	1
8436887 8436888	17-5	3	8439531	51-11	i
8436889	17-2	3	8439532	51-17	1
8436890	17-6	3	8439533	51-10	1
8436891 8436909	17-3 3-13, 4-22	3 18	8439539 8439542	47-15 . 47-22	1 2
8436955	27-4	1	8439547	48-1	1
8437164	16-1	1	8439550-1	41-3	8
8437165	12-18	1	8439550-2	41-2	1
8437166	11-12	4	8439550-3 8439576	41-2 51-1	1
8437168 8437174	17-1 9-3D	1	8439577	49-1	1
8437175	9-7B	1	8439594	8-8C	AR
8437176	11-13	1	8439594-2	8-8D	AR
8437829 8437833	13-1 28-36	1	8439594-3 8439598	8-8E 46-7A	AR 1
8437837	28-21	1	8439601	43-4	i
8437837-1	29-1	1	8439603	28-31	1
8437840	28-8	1	8439603-1	30-1	1
8437841 8437858	28-43 28-9	1	8439606 8439607	21-49 21-42	1
8437913	45-4	i	8439610	38-3	î
8437914	45-3	1	8439614	52-2B	1
8437915	45-2	1 1	8439617	52-2	1 2
8437947 8437948	52-1 52-12	1	8439618 8439621	9-10, 47-8 5-17	10
8437951	52-2A	1	8439622	47-1	1
8439002	40-1A	1	8439627	3-18	1
8439003	40-2	1	8439630 8439631	24-40 24-45	1
8439027P2 8439060	4-5 14-11	10	8439633	21-35	1
8439148	34-10	i	8439634	21-39	1
8439148-1	34-10A, 37-1	2	8439635	21-10	1
8439149	4-11	1	8439637 8439638	45-6 45-7	1
8439211 8439212	3-3 33-10	1	8439639	45-13	î
8439213	27-2	1	8439640	45-14	1
8439215	33-13	1	8439641	45-1	1
8439256 8439286	21-2 44-7	1	8439643 8439654	47-3 21-17A	1
8439302	38-1	î	8439655	21-1	i
8439318	34-10B, 37-2	4	8439667	43-11	1
8439375	46-1	1 100	8439671	28-7 28-1	1
8439376 8439379-1	46-2 46-3	1 2	8439672 8439684	41-1	1
8439379-2	46-4	2	8439687	3-7	1
8439380	6-1	1	8439688	3-1	1
8439387	32-1A 46-8	1	8439689 8439690	6-13 9-20	2
8439391 8439392	46-8	1	8439697	32-1	1
8439392-2	46-10B	1	8439698	14-1	1
8439392-3	46-10A	2	8439702	11-19	1
8439392-4	46−10€ 8−4A	4	8439703 8439705	12-8	1 1
8439427 8439428	46-7	1 .	8439706	9-1	1
8439431	46-7D	1	8439707	13-1	1
8439436	8-4B	1	8439716	7-1	1 1
8439436-1 8439438	8-4B1 10-15	1	8439719 8439720	33-1 33-1B	1
8439440	8-4	1	8439724	5-21	2
8439441	10-18	1	8439730	23-15	1
8439442	10-16	1	8439731	3-4 32 1B	1
8439445-1 8439446	35-5C 4-4	1 1	8439735 8439741	32-1B 34-9, 36-9	1 2 1
8439446-1	35-4	i	8439742	4-1	1
8439446-2	35-5	1	8439743	4-10	1
8439454	6-6	1	8439744	34-3	1
8439461	43-8	2	8439744-2	36-5	1

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Part Number	Figure and Index Number	Total Qty	Part Number	Figure and Index Number	Total Qty
8439749	43-1A	1	8461943	28-35	1
8439750	33-1A	1	8461944	30-2	i
8439753	14-10	1	8461945	28-27	1
8439754 8439755	14-9 8-9A	1	8461946	28-58	1
8439756	8-3	1	8461947	31-2	1
8439762	24-1	1	8461949 8461954	28-13 28-42	1
8439763	38-1A	1	8461955	29-2	1 2
8439764	48-1A	1	8461959	28-45	1
8439771	44-12	2	8461961	28-6	4
8439777 8439778	23-4 47-2	. 1	8461962	28-11	1
8439779	47-4	1	8461964 8461966	28-12	1
8439780	21-17	i	8461968	28-14 28-10	1
8439782	21-22	i	8465006	18-19	8
8439783	21-25	1	8468104	9-18	1
8439789	28-19	1	8468105	4-8	10
8439798 8439799	39-4A, 39-6A 39-1	2	8468120	6-9	1
8439800	4-33	10	8468130 • 8468133	43-7	2
8439802	39-4B, 39-6B	2	8468157	43-2 51-8	8
8439803	39-2	2	8468158	51-22	1
8439804	39-6	7	8468159	51-1E	î
8439805 8439810	43-3	8	8468160	51-1G	1
8439811	4-23 42-1	10	8468161	51-24	1
8439813	31-3	1	8468170 · 8468171	48-1B 48-4	1
8439814	28-2	î	8468172	25-5	1
8439815	21-17C	1	8468173	25-7	i
8439816	39-4	1	8468190	10-20	1
8439819 8439820	10-1 28-40	1	8468195	51-13	1
8439822	4-16	1	8468221 8468222	21-51 21-43	1 1
8439829	51-2	î	8468224	8-4B2, 8-9C	8
8439830	51-1C	1	8468229	52-6	1
8439831 8439832	51-5	1	8468230	42-2	1
8439872	5-2 9-7	1	8468235 8468240	4-28	20
8439914	47-18	1	8468242	21-37 45-8	1
8439915	47-17	1	8468243	45-9	1
8439916	47-19	1	8468244	45-11	i
8439917 8439918	47-7	1	8468245	45-10	1
8439932	47-12 47-20	1 2	8468255 8468256	3-5	1
8439943	24-21	1	8468260	21-29 51-1D	1
8439945	24-30	1	8468263	51-12	1
8439952	23-22	1	8468269	6-3	36
8439953 8439954	23-13	1	8468270	6-2	36
8439955	23-17	1	8468273 8468281	6-10 24-6	1
8439956	23-8	1	8468289	28-5	1
8439957	24-25	1	8468295	25-6	i
8439961	23-25	1	8468296	45-5	1
8439962 8439963	24-17 24-12	1	8468297	11-18	1
8439991	25-2	1	8468314 8468317	8-9B 44-4	6
8461099	46-7H	12	8468322	41-4	10
8461535	27-5	1	8468325-4	43-16	8
8461545 8461547	4-29	10	8468326	40-5	8
8461559	21-2B 17-4	1 3	8468327 8468329	43-6	1
8461560	17-8	3	8468607	43-5 25-3	1
8461617	46-5	8	8468609	5-20	2
8461624	16-10	1	8468613	5-13	10
8461625 8461639-1	16-11	. 1	8468620	36-12	4
8461639-1	11-11 12-17	1	8468621 8468622	36-20 36-18	4 4 4 4 4 4 4
8461655	33-11	1	8468623	36-16	4
8461693	28-3	1	8468624	36-14	4
8461696	46-9	1	8468625	36-19	4
8461697 8461796	46-7F 28-50	1	8468626	36-17	4
8461797	28-50	1 .	8468627 8468628	36-15 36-13	4
8461935	31-5	i	8468633	28-57	. 1
8461939	28-24	1	8468634	28-56	1
8461940 8461941	28-25 28-26	1	8468641	5-10 51 1B	1
8461942	28-59	. 1	8468642 8468646	51-1B 25-1, 52-17	1 3
			0100010	27 1, 72 11	3_

5 AR
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8 2
2 2
C 1 2
2
3 2
C 1
8
7B 1
C 1
9 2
4
8 1
0 1
9
A 1
1

Part Number	Figure and Index Number	Total Qty
8469081	43-14	1
8469084	42-3	1
8469086	44-6	1
8469091	5-9	1
8469099	44-6B	1
8480365	12-9	1
8480370	16-2	1
8495042	52-4	2
8495044	52-2D	1
8495045	52-16	1
8495046	52-18	1
8495047	52-5	1
8495050	52-8	1
8495051	52-11	1
8495052	52-9	1
8495053	52-2C	1
8495057	28-52	2
8495058	28-53	2
8495114	28-20	AR
945-4P	51-19	1

## SECTION IV STANDARD PARTS LIST

Part Number	Nomenclature	Atch- ing Qty	Part Number	Nomenclature	Atc in Qt
ARMY-	NAVY STANDARD PARTS		AN 74-54	Bolt	3
N21-12	Bolt-Clevis	3	AN74-6	Bolt	20
N280H404	Key	1	AN74A7	Bolt	6
N3-10	Bolt	4	AN748-30	Clamp	3
N3-4	Bolt	770	AN75-4	Bolt	1
N3-40	Polt	4	AN75-40	Bolt	1
N3-5	Bolt	22	AN75A14 AN814-3	Bolt Plug	3
N3-6	Bolt	1	AN815-8D	Union	1
N3-7	Bolt	70	AN816-4	Nipple	4
N310-3	Nut-Castle	885	AN816-6	Nipple	1
N310-4	Nut-Castle Nut-Castle	158 82	AN816-6D	Nipple	1
N310-5 N310-6	Nut-Castle Nut-Castle	21	AN816-8	Tee	2
N310-8	Nut-Castle	î	AN822-16-12D	Elbow	1
N320-1	Nut	11	AN822-4	Elbow	4
N320-5	Nut-Shear	5	AN822-6 AN822-6D	Elbow Elbow	2
N360-3	Nut	10	AN822-8D	Elbow	2 2
N365-428	Nut	14	AN823-12	Elbow	1
N380-2-3	Pin-Cotter	1	AN823-4	Elbow	4
N380-3-3	Pin—Cotter	1	AN823-8	Elbow	2
N380C1-1 N380C2-1	Pin—Cotter Pin—Cotter	2	AN823-8D	Elbow	1
N380C2-2	Pin—Cotter	303	AN824-6	Tee	1
N380C2-3	Pin-Cotter	4	AN824-8	Tee	1
N380C3-3	Pin-Cotter	36	AN824-8D	Tee	1
N380C3-4	Pin-Cotter	9	AN825-4 AN826-4D	Tee Tee	2
N380C3-7	Pin-Cotter	4	AN833-8D	Elbow	1
N380C4-5	Pin-Cotter	. 1	AN840-8D	Adapter	î
N380C4-7	Pin-Cotter	1	AN842-17D	Elbow	1
N4-10	Bolt	54	AN842-8D	Elbow	1
N4-11	Bolt Bolt	32 20	AN844-10D	Elbow	1
N4-27 N4-33	Bolt	10	AN844-8D	Elbow	1
N4-4	Polt	2	AN878-8-9	Hose	2
N426B3-4	Rivet	400	AN901-12A	Gasket	1
N426B3-6	Rivet	72	AN901-5A AN901-6A	Gasket Gasket	1
N426D2-7	Rivet	3	AN902-10	Gasket	1
N430DD3-3	Rivet	8	AN902-12	Gasket	i
N5-13	Bolt	4	AN902-16	Gasket	1
N5-14	Bolt	3	AN902-8	Gasket	4
N5-15	Bolt Bolt	38	AN912-2D	Bushing	1
N5-16 N500A10-10	Gasket	3	AN912-3D	Bushing	2
N500A10-12	Screw	2	AN912-4D	Bushing	1
N500A10-14	Screw	1	AN913-1D	Plug	2 2
N500A416-6	Screw	1	AN913-1S AN913-2S	Plug Plug	1
N500A6 5	Screw	2 4	AN914-3D	Elbow	1
N501A10-6	Screw .	4	AN914-4D	Elbow	1
N501A416 16	Screw	4	AN920-12	Gasket	1
N503-10-10	Screw	6	AN924-12	Nut	-1
N503-416-10	Screw Screw	2 4	AN924-8D	Nut-Lock	2
N505-6-6 N510-10-8	Screw	4	AN931-8-13	Grommet	1
N6-17	Bolt	8	AN936A416	Washer—Lock	1
N6-24	Bolt	2	AN936B6	Washer Washer	2
N6-25	Bolt	10	AN960-516 AN960-816	Washer	1
N6227-10	"O" Ring	2	AN960A10	Washer	4
N6227-11	"O" Ring	1	AN960A616	Washer	1
N6227-15	Packing	. 1	AN960C10	Washer	894
N6227-5	Packing	2 2	AN960C10L	Washer	AF
N6227-8	Packing	1	AN960C416	Washer	294
N6230-16 N6230-6	Gasket Screw	i	AN960C416L	Washer	AF
N73-3	Bolt	2	AN960C516	Washer	130
N73-4	Bolt	40	AN960C516L	Washer	6
N73A5	Bolt	8	AN960C6 AN960C616	Washer Washer	19
N74-24	Bolt	16	VIAAOOCOTO	w astici	20
N74-26	Bolt	4	AIR C	ORPS STANDARD PARTS	
N74-3	Bolt	4			
N74-37	Bolt	4	503-10-10	Screw	4
	D 1.				
N74-4 N74-47	Bolt Bolt	20 3	566A10-4 566A6-6	Screw Screw	1 2